

November 24, 2021

**Subject: RFQ, #2037-A: Kedron Dam Spillway Repairs
Addendum #1**

Gentlemen/Ladies:

Below, please find responses to questions, clarification, or additional information for the above referenced Request for Quotes. You will need to consider this information when preparing your quote.

1. Are any other documents going to be provided for this bid opportunity?

See attached: Attachment 1 As-builts, Attachment 2 pictures and Attachment 3 Sika project sheets.

2. Is there a permit required for this project?

No.

3. Is there a fresh water spicket located near the scope of work?

No.

4. Is there any restrictions or containment with grinding or cutting concrete in this area?

No.

5. Is there a power outlet near by to run small handheld equipment? Or will we need to provide generators?

Awarded contractor will need to provide their own generator.

6. For bidding purposed what is the width of the joints to be removed?

Plans show the joints are $\frac{3}{4}$ " wide but some joints appear wider.

Received by (Name): _____ Company _____

Note: If this addendum is not returned to the Fayette County Purchasing Department or if it is returned not signed, responding individuals, companies or other organizations will still be responsible for the requirements of this addendum and the specifications or changes herein.

The opening date for this RFQ has not changed. **The opening time and date are 3:00 p.m., Monday, December 6, 2021.** Quotes must be received by the Purchasing Department at the address above, Suite 204, at or before the opening date and time.

The deadline for inquiries has passed, so the Purchasing Department will not be able to accept any additional questions after this time.

If you have questions, please contact Natasha Duggan, Contract Administrator at (770) 305-5150, fax (770) 719-5534 or email at nduggan@fayettecountyga.gov.

Sincerely,


A handwritten signature in blue ink, appearing to read "Ted L. Burgess", is written over a faint, light blue circular background.

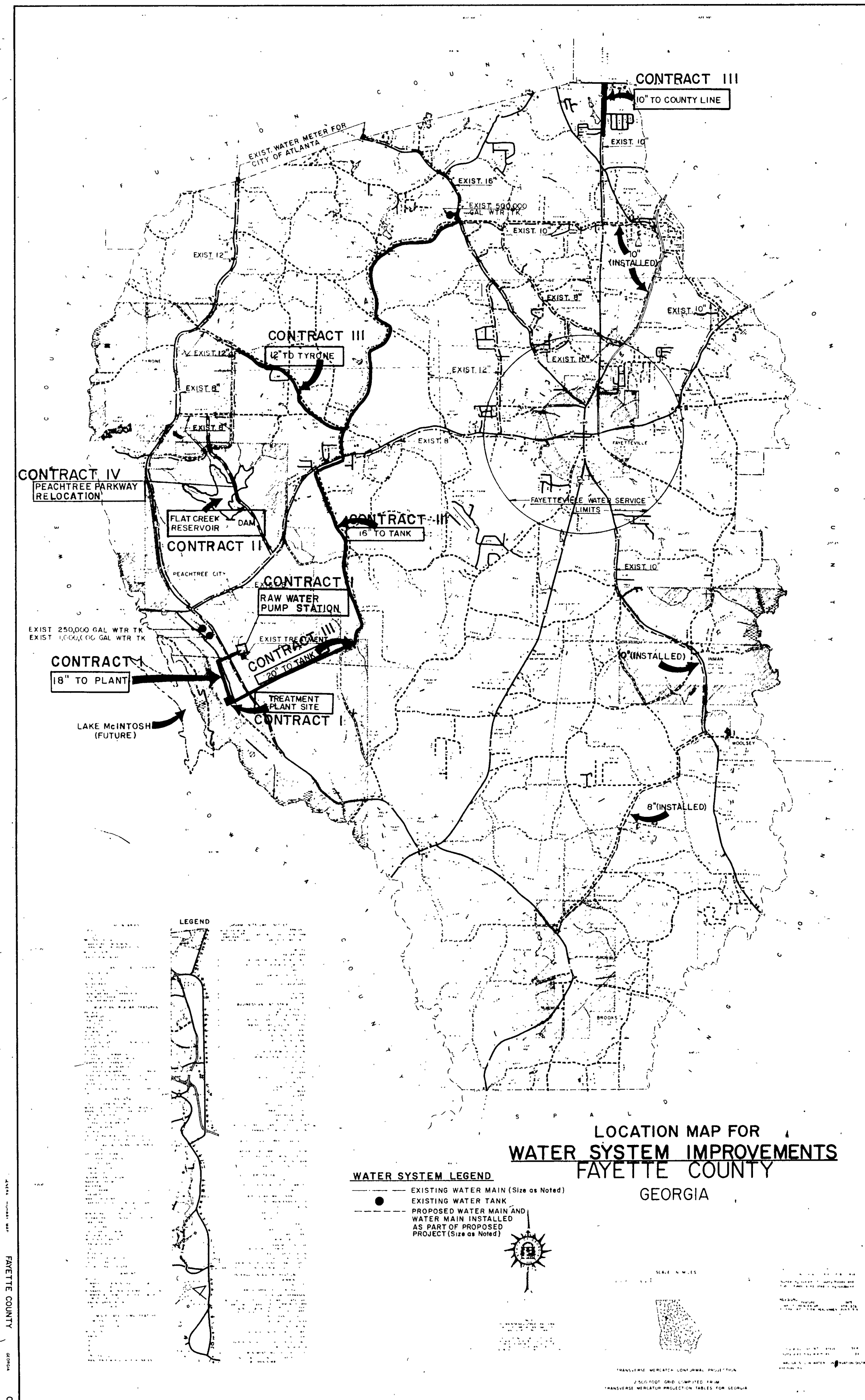
Ted L. Burgess
Director of Purchasing

CONTRACT II

DAM, SPILLWAY, & RESERVOIR

AS-BUILTS

 <div style="float: right; text-align: right;"> Mallott & Associates 4313 CAMP HIGHLAND RD SMYRNA, GEORGIA 30080 404 / 432-5634 </div>								
WATER SYSTEM IMPROVEMENTS for FAYETTE COUNTY, GEORGIA								
DAM, SPILLWAY, & RESERVOIR COVER SHEET								
					DESIGN	N/A	SCALE	N/A
					DRAWN	LED	DATE	6/18/84
					CHECK	MFL	FILE NO.	83175-2
					APPROVED	JEM	SHEET NO.	1 OF 22
3	5/22/87	AS-BUILTS	DWJ	JEM	LAND LOT-			
2	12/6/85	UPDATED	SDR	JEM	DISTRICT-			
1	1/24/85	GENERAL	SB	JEM	COUNTY-			
REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE-			



SUMMARY OF PROJECT

CONTRACT I

1. 4.0 M.G.D. WATER TREATMENT PLANT
2. RAW WATER PUMP STATION
3. 18" DIA. RAW WATER LINE TO PLANT

CONTRACT II

1. DAM, SPILLWAY, & RESERVOIR

THIS CONTRACT

CONTRACT III

1. WATER DISTRIBUTION SYSTEM
 - a. 20" & 16" DIA. LINES FROM PLANT TO TANK & HWY 92
 - b. 12" DIA. LINE FROM FLAT CREEK ROAD TO TYRONE
 - c. 10" DIA. LINE ALONG HWY 314 TO COUNTY LINE

CONTRACT IV

1. PEACHTREE PARKWAY RELOCATION

INDEX TO DRAWINGS

SHEET NO.	TITLE
1	COVER SHEET
2	LOCATION MAP AND INDEX TO DRAWINGS
3	COMPOSITE PLAT
4	CLEARING AND GRUBBING LIMITS WASTE AND BORROW AREAS
5	GRADING PLAN
6	SPILLWAY - PLAN, ELEVATION, SECTION AND DETAILS
7	INLET WINGWALL AND APRON DETAILS
8	SPILLWAY WALL DETAILS
9	STILLING BASIN - PLAN, SECTIONS AND DETAILS
10	OUTLET WINGWALL DETAILS
11	INTAKE STRUCTURE - PLAN, ELEVATION AND DETAILS
12	MISCELLANEOUS DETAILS
13	HIGH-LEVEL ALARM AND MISCELLANEOUS DETAILS
14	ELECTRICAL DIAGRAM
15	CONSTRUCTION ACCESS ROAD - PLAN AND PROFILE
16	CONSTRUCTION ACCESS ROAD - PLAN AND PROFILE
17	CONSTRUCTION ACCESS ROAD - CROSS - SECTIONS
18	CONSTRUCTION ACCESS ROAD - CROSS - SECTIONS
19	CONSTRUCTION ACCESS ROAD - CROSS - SECTIONS
20	CONSTRUCTION ACCESS ROAD - CROSS - SECTIONS
21	FLAT CREEK RESERVOIR PARK
22	STATUS OF CONSTRUCTION OMITTED FROM AS-BUILTS

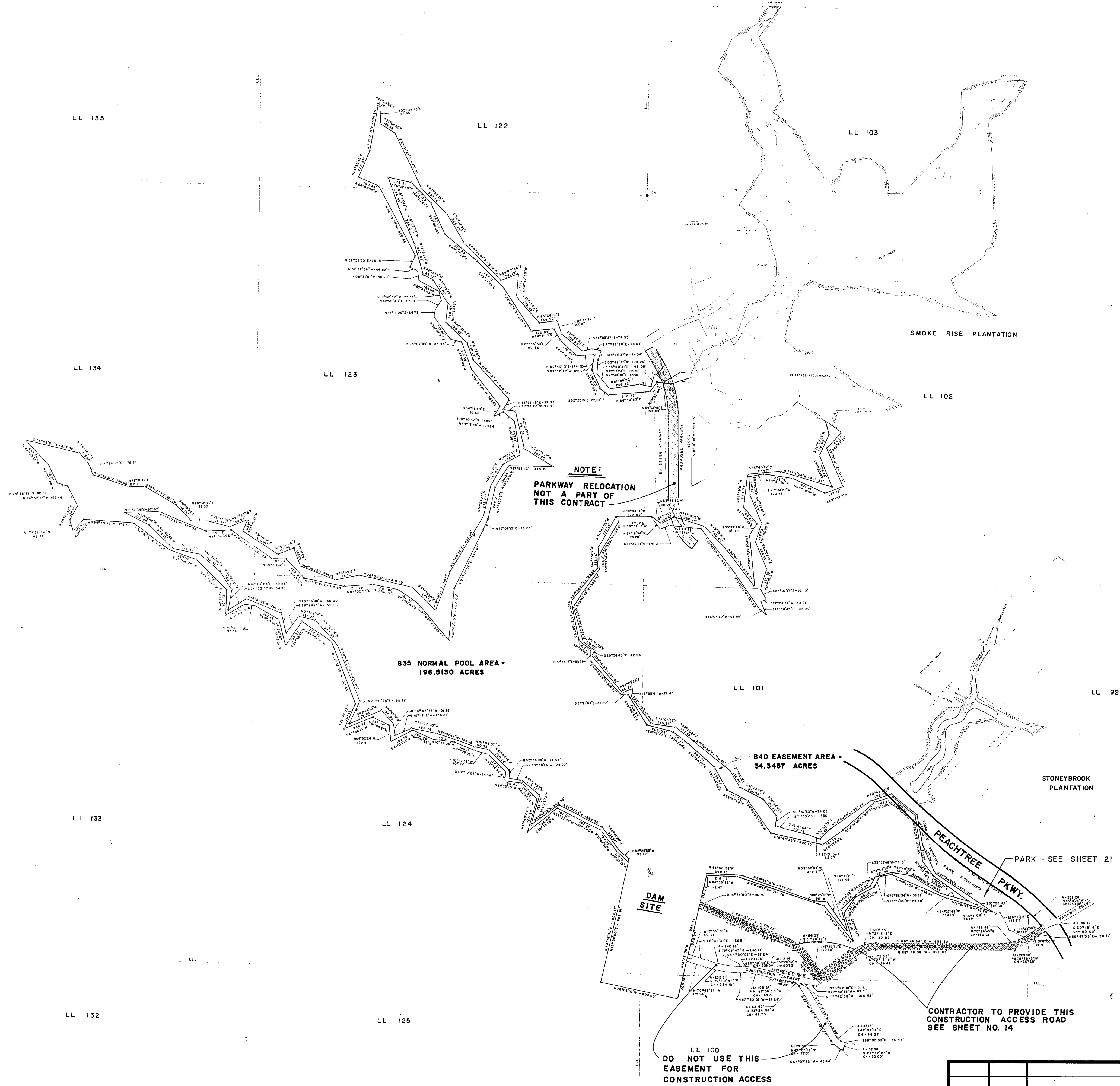


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404 / 432-5634

WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA

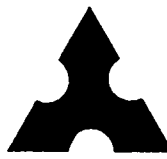
DAM, SPILLWAY & RESERVOIR
LOCATION MAP & INDEX TO DRAWINGS

REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE	DESIGN	SCALE
						N/A	AS SHOWN
						LED	DATE 6/18/84
						MFL	FILE NO. 83175-2
						JEM	SHEET NO. 2 OF 22



NOTES

1. TOTAL AREA OF TAKE = 269.7240 acres (840 & 835)
2. TOTAL EASEMENT AREA = 36.5376 acres (840)



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WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA
DAM, SPILLWAY, & RESERVOIR
COMPOSITE PLAT

				DESIGN	SCALE
				MAI	1" = 400'
				DRAWN	SNB
				CHECK	JEM
				APPROVED	MFL
				DATE	6/18/84
				FILE NO.	83175-2
				SHEET NO.	3 OF 22
2	12/6/85	UPDATED	SDB JEM	LAND LOT - AS SHOWN	
1	1/28/84	ADDED LAND LOT NUMBERS	LED MFL	DISTRICT - 7th	
REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE - GEORGIA



LEISURE LANE

CRABAPPLE LANE

PEACHTREE PARKWAY

SMOKE RISE TRACE

TINSLEY MILLER ROAD

SEE NOTE NO. 2

PEACHTREE PARKWAY RELOCATION (N. I. C.)

EL. = 835.00
APPROX. CLEARING & GRUBBING LIMITS
(APPROX. AREA OF 835 CONTOUR = 235 ACRES)

APPROX. LIMITS FOR EXCAVATION WASTE DISPOSAL

APPROX. LIMITS OF BORROW AREA

CLEARED TO EL. 840 FOR BORROW

CLEARED TO EL. 840

KNOWN AREA TO BE CLEARED AS OF 12/6/85 - SEE NOTE 3

PARK SITE & ADD'L BORROW AREA (SEE SHEET 21)

DAM SITE SEE SHEET NO. 6

APPROX. CLEARING & GRUBBING LIMITS CONST. ACCESS ROAD SEE SHEET NO. 14

NOTES:

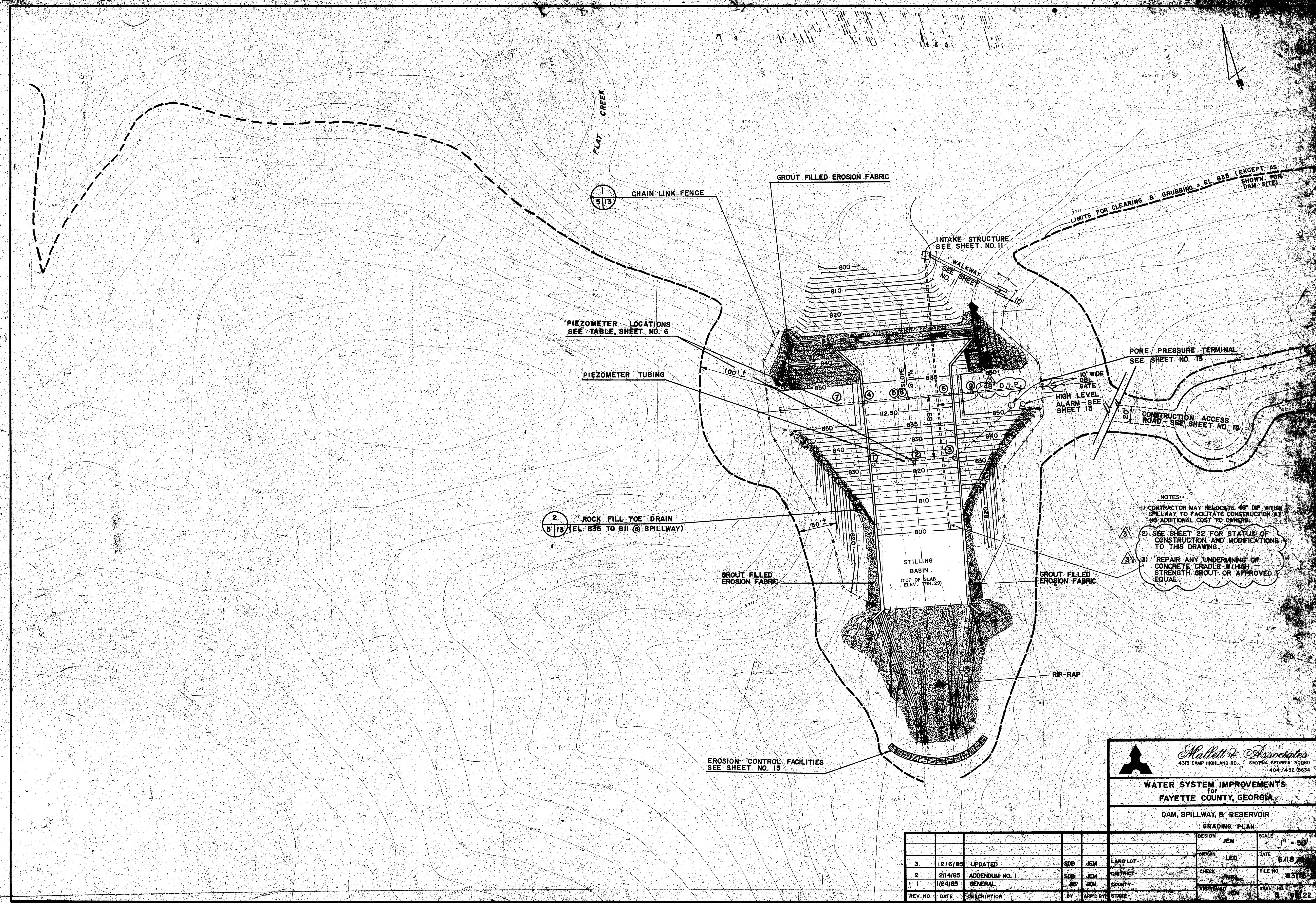
1. Clearing and grubbing of the Dam, Reservoir, Construction Access Road, Park, and area required for Peachtree Parkway construction are included as part of this Contract.
2. Except for Dam Site, Construction Access Road, and Park area. Above elevation 835 is NOT to be disturbed.
3. Contractors to inspect reservoir area to insure that bid includes all areas to be cleared.

 **Hallett & Associates**
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WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA

DAM, SPILLWAY, & RESERVOIR
CLEARING & GRUBBING LIMITS
WASTE & BORROW AREAS

REV. NO		DATE	DESCRIPTION	BY	APP'D BY	STATE - GEORGIA	DESIGN	SCALE
3		12/6/85	UPDATED	SDB	JEM	LAND LOT -	MAI	1" = 500'
2		2/14/85	ADDENDUM NO. 1	SDB	JEM	DISTRICT -	DRAWN	DATE
1		1/24/85	GENERAL	SB	JEM	COUNTY - FAYETTE	CHECK	6 / 18 / 84
							MFL	83175-2
							APPROVED	SHEET NO
							JEM	4 OF 22

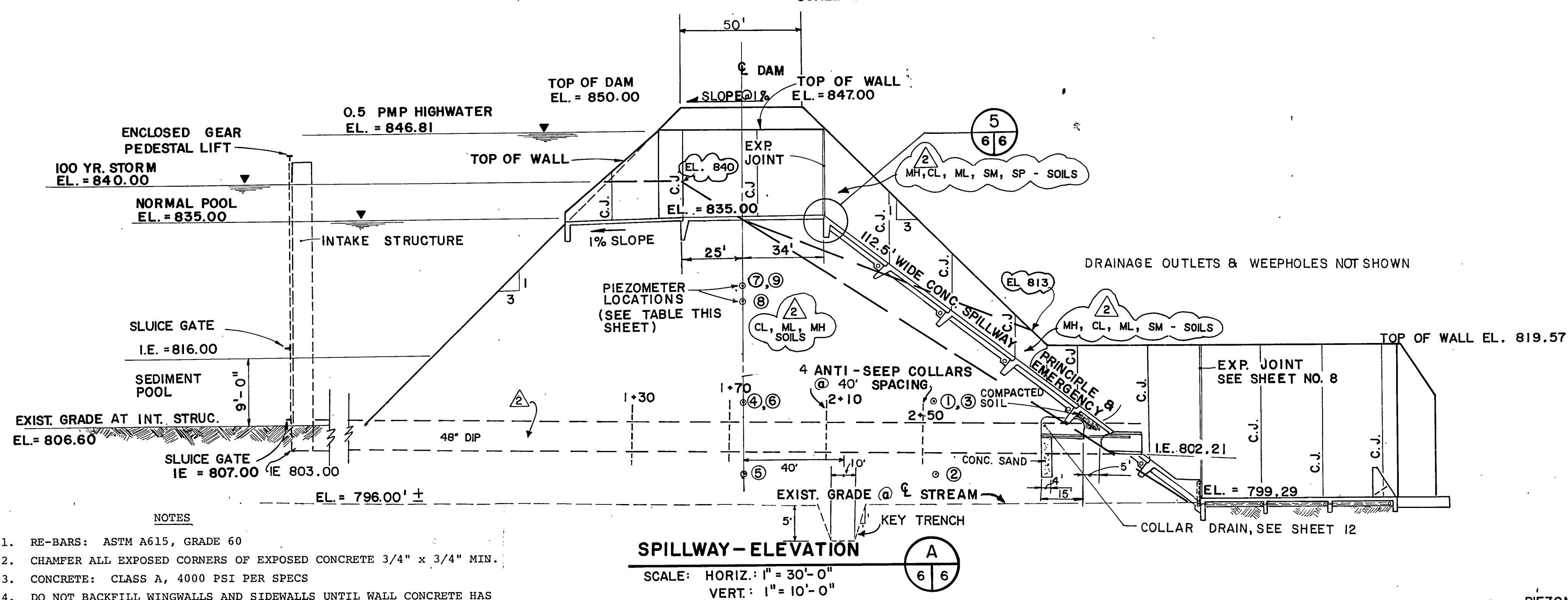
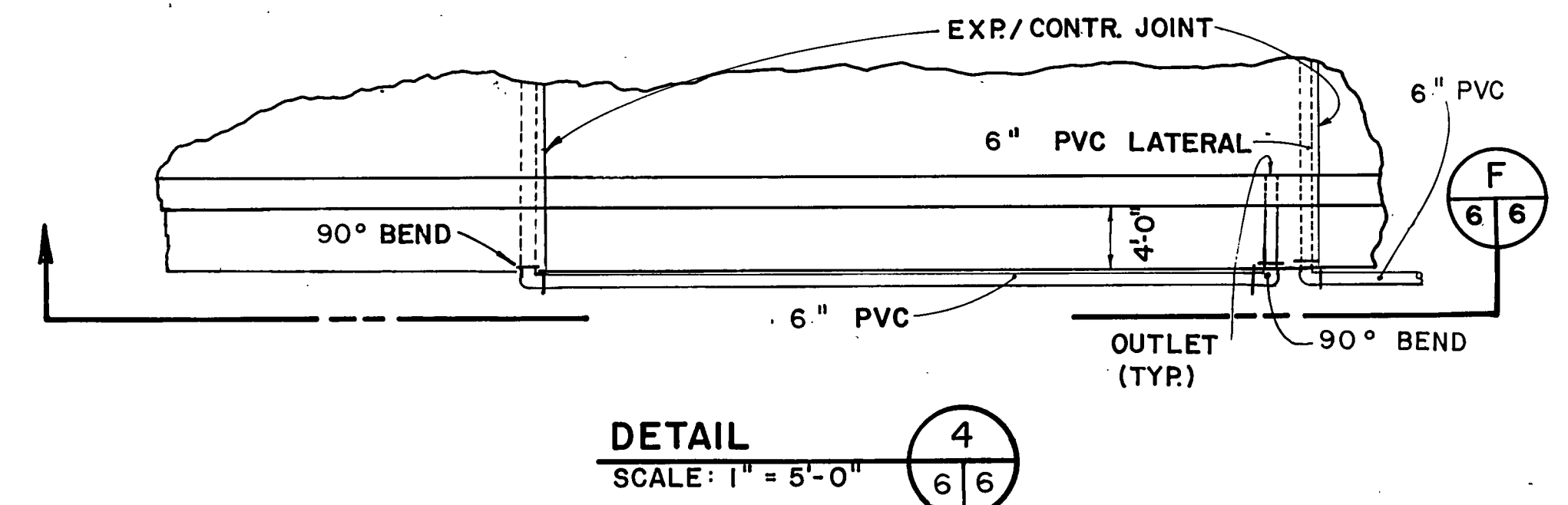
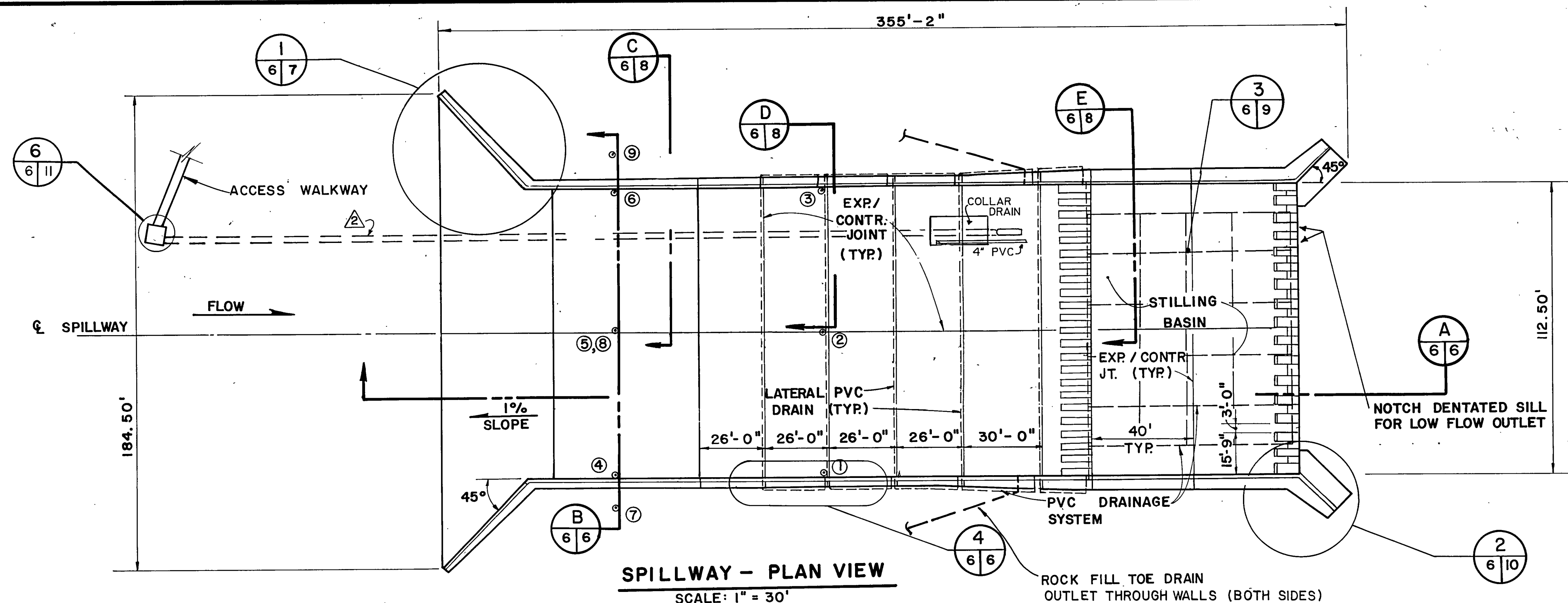


- NOTES:
- 1) CONTRACTOR MAY RELOCATE 48" DIP WITHIN SPILLWAY TO FACILITATE CONSTRUCTION AT NO ADDITIONAL COST TO OWNERS.
 - 2) SEE SHEET 22 FOR STATUS OF CONSTRUCTION AND MODIFICATIONS TO THIS DRAWING.
 - 3) REPAIR ANY UNDERMINING OF CONCRETE CRADLE WITH HIGH STRENGTH GROUT OR APPROVED EQUAL.

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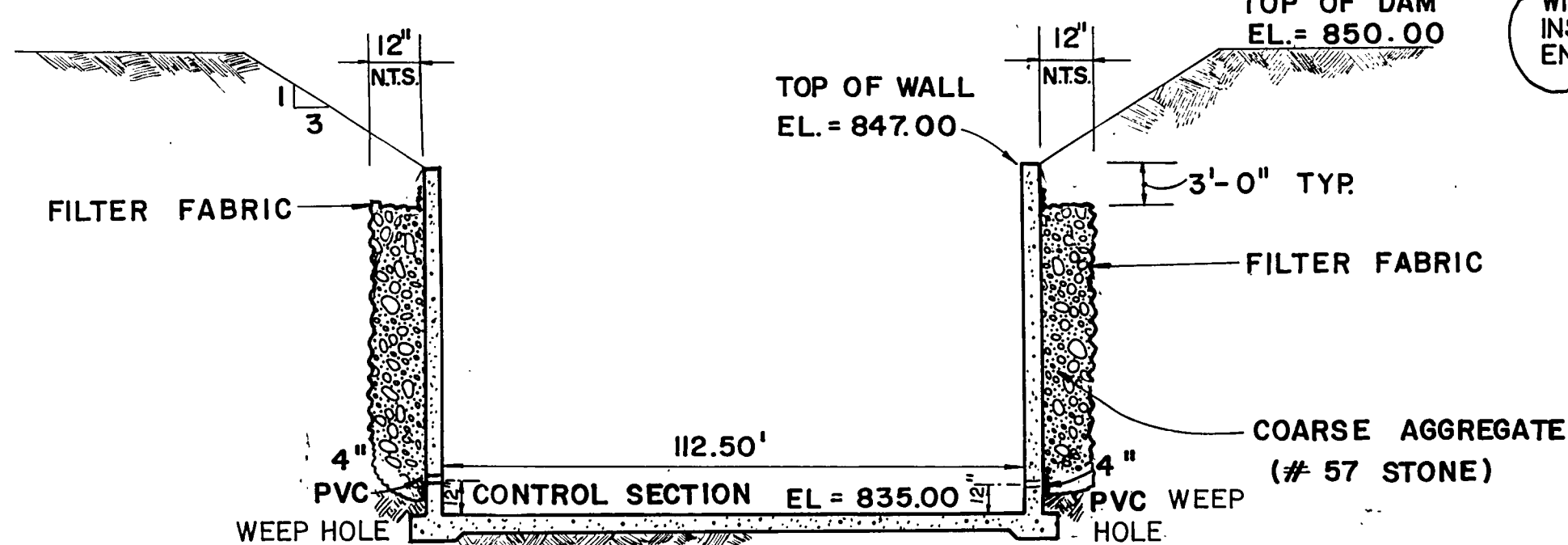
WATER SYSTEM IMPROVEMENTS
 for
FAYETTE COUNTY, GEORGIA
 DAM, SPILLWAY, & RESERVOIR
 GRADING PLAN

REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STAFF	DESIGN	SCALE
3.	12/6/85	UPDATED	SDB	JEM	LAND LOT	JEM	1" = 50'
2	2/14/85	ADDENDUM NO. 1	SDB	JEM	DISTRICT	LED	DATE 6/18
1	1/24/85	GENERAL	SDB	JEM	COUNTY	CHECK	FILE NO. 83170
						APPROVED JEM	SHEET NO. 22

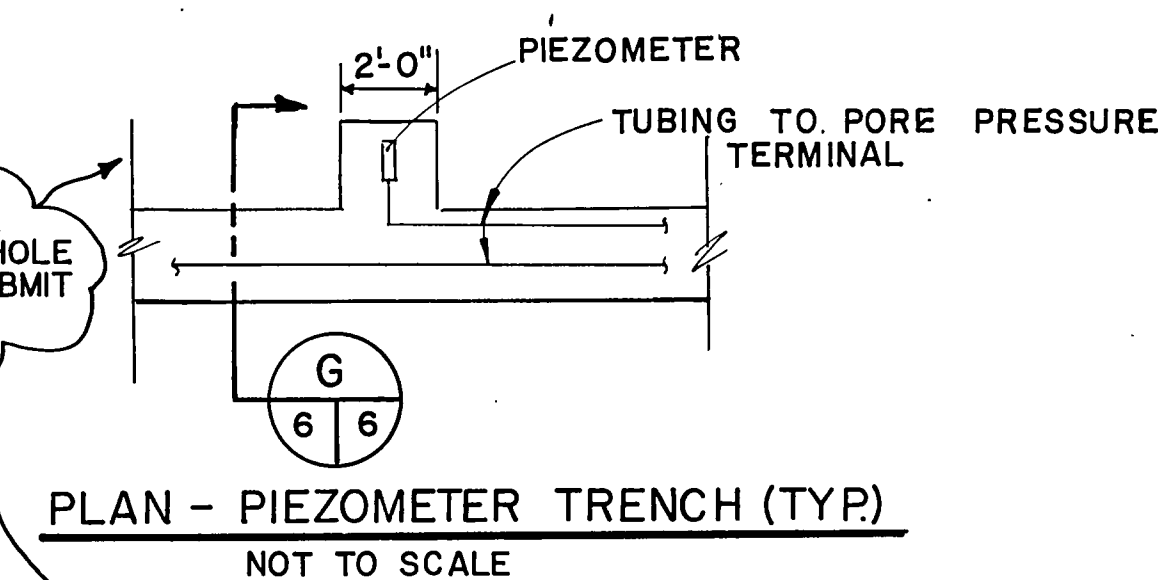


- NOTES**
- RE-BARS: ASTM A615, GRADE 60
 - CHAMFER ALL EXPOSED CORNERS OF EXPOSED CONCRETE 3/4" x 3/4" MIN.
 - CONCRETE: CLASS A, 4000 PSI PER SPECS
 - DO NOT BACKFILL WINGWALLS AND SIDEWALLS UNTIL WALL CONCRETE HAS ATTAINED THE 28-DAY DESIGN STRENGTH
 - RIP-RAP: AS PER SPECS, AT 18" LAYING THICKNESS WITH 3" SANDY BEDDING.
 - ALL WEEPHOLES AND PVC DRAINAGE PIPES TO BE PROVIDED WITH ANIMAL GUARDS AT OUTLET ENDS AND SCREENING AND/OR FILTER FABRIC COVERING AT ENDS EXPOSED TO STONE OR SOIL. WEEPHOLES TO BE 4" PVC @ 8 FT. SPACING. SEE APPROPRIATE DETAILS FOR HEIGHT OFF OF SLAB.

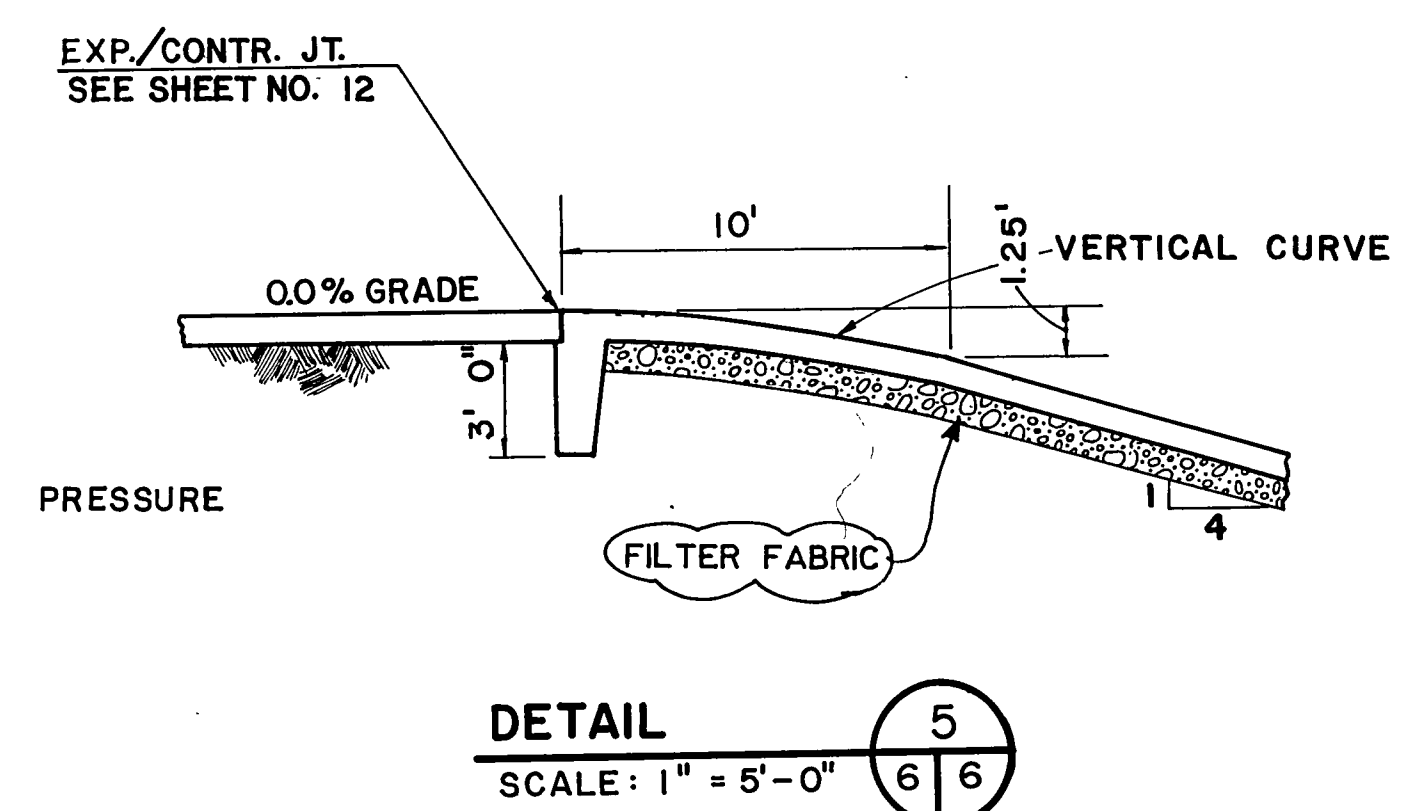
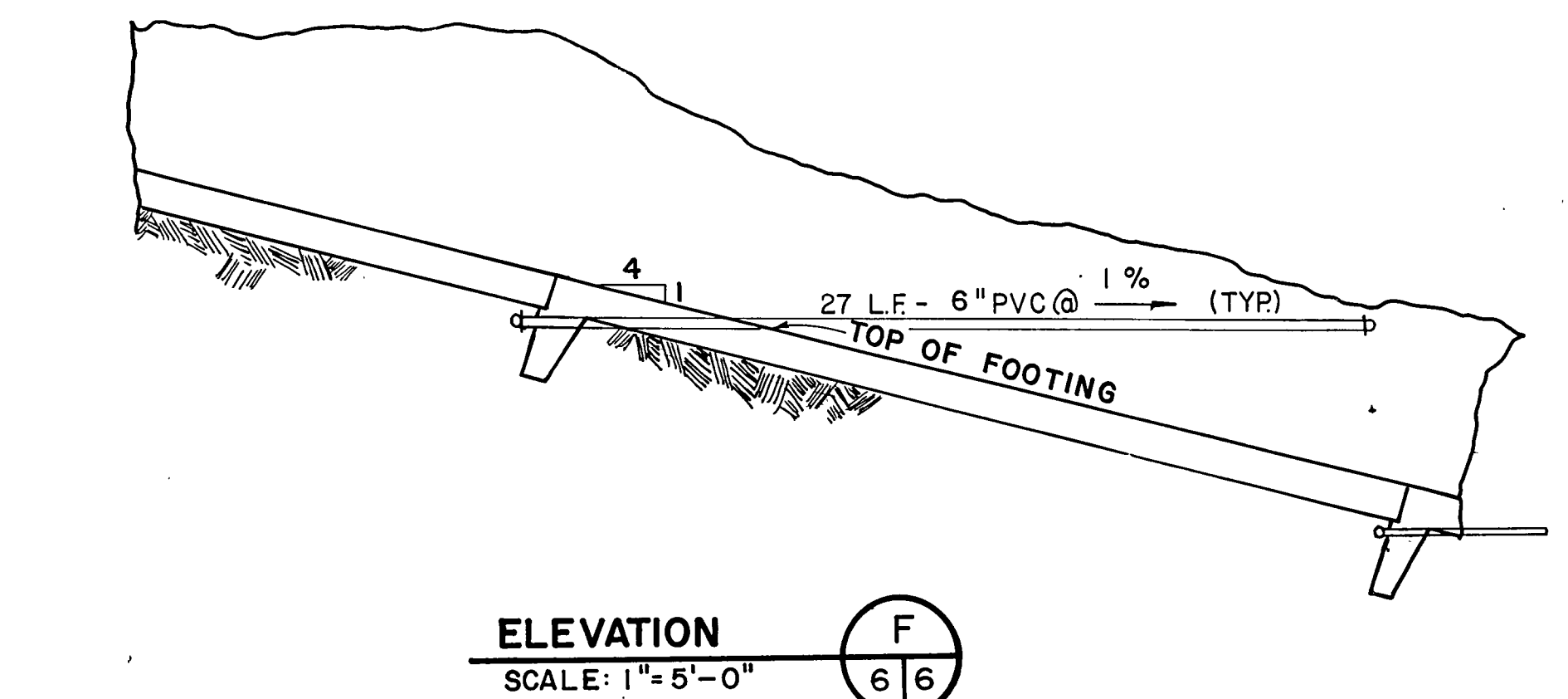
7. INTAKE STRUCTURE HAS BEEN PARTIALLY CONSTRUCTED TO ELEVATION 835.72.



CONTRACTOR MAY INSTALL FROM SURFACE BY BORE HOLE WITH PROPER SEALING. SUBMIT INSTALLATION PLAN FOR ENGINEER'S APPROVAL.



SECTION - PIEZOMETER TRENCH (TYP)
NOT TO SCALE



PIEZOMETER #	ELEV.
1	810
2	800
3	810
4	810
5	800
6	810
7	826
8	824
9	826

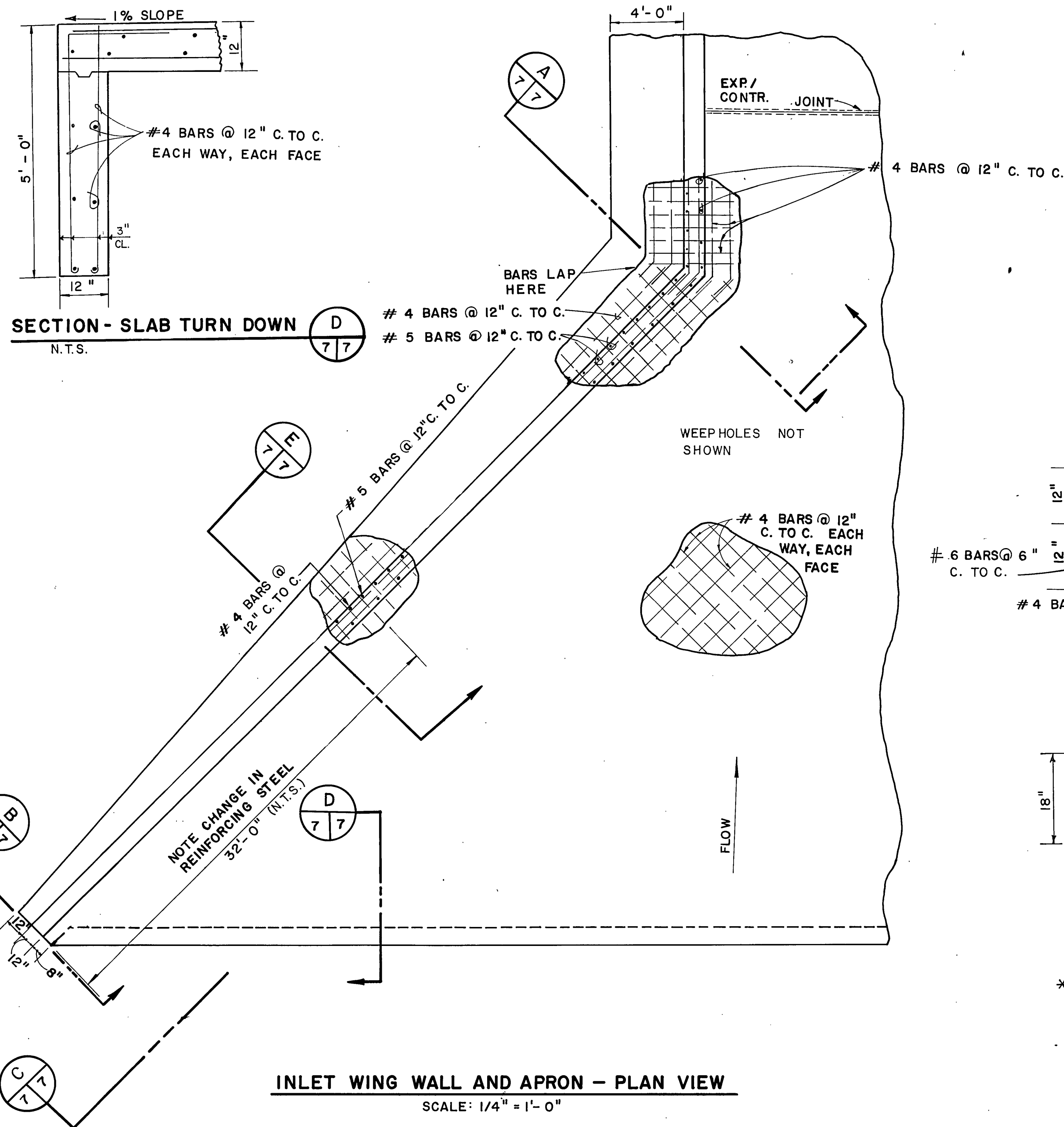
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WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA

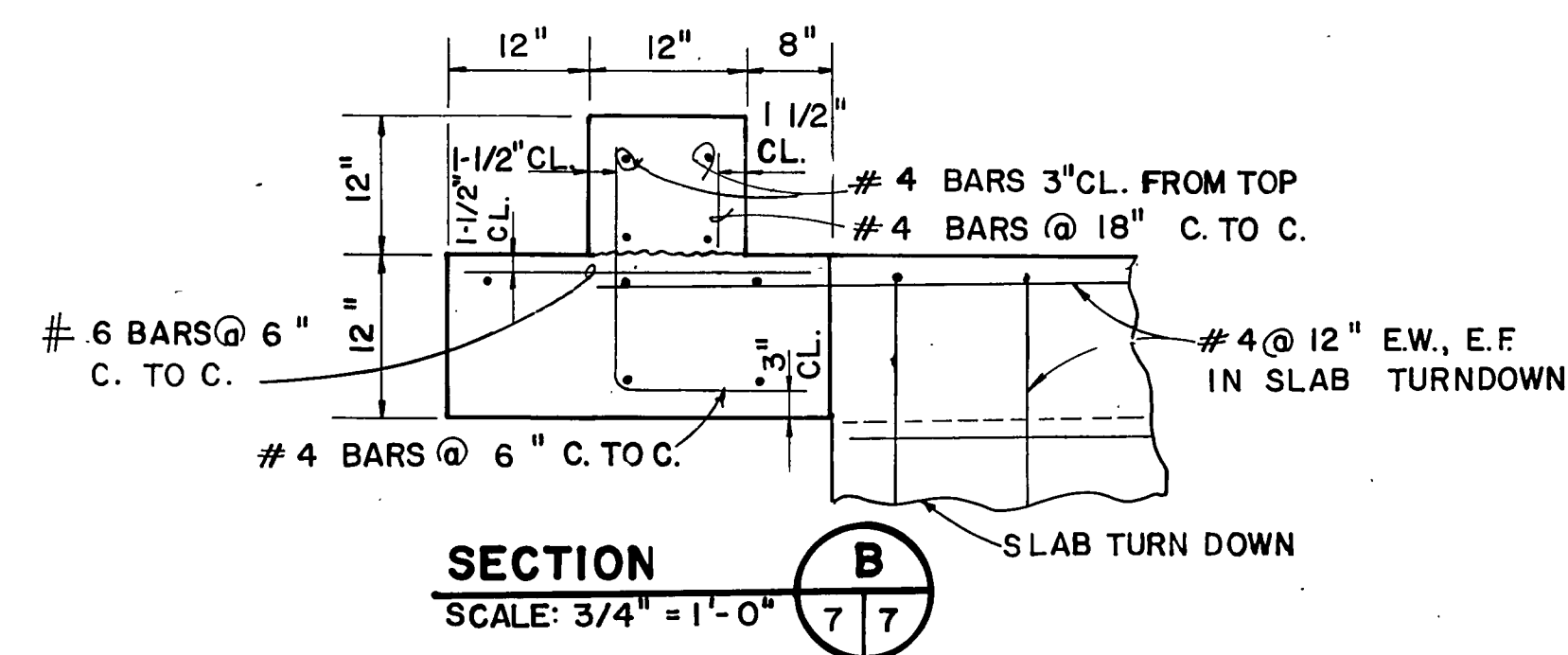
DAM, SPILLWAY, & RESERVOIR

SPILLWAY - PLAN, ELEVATIONS, SECTION, & DETAILS

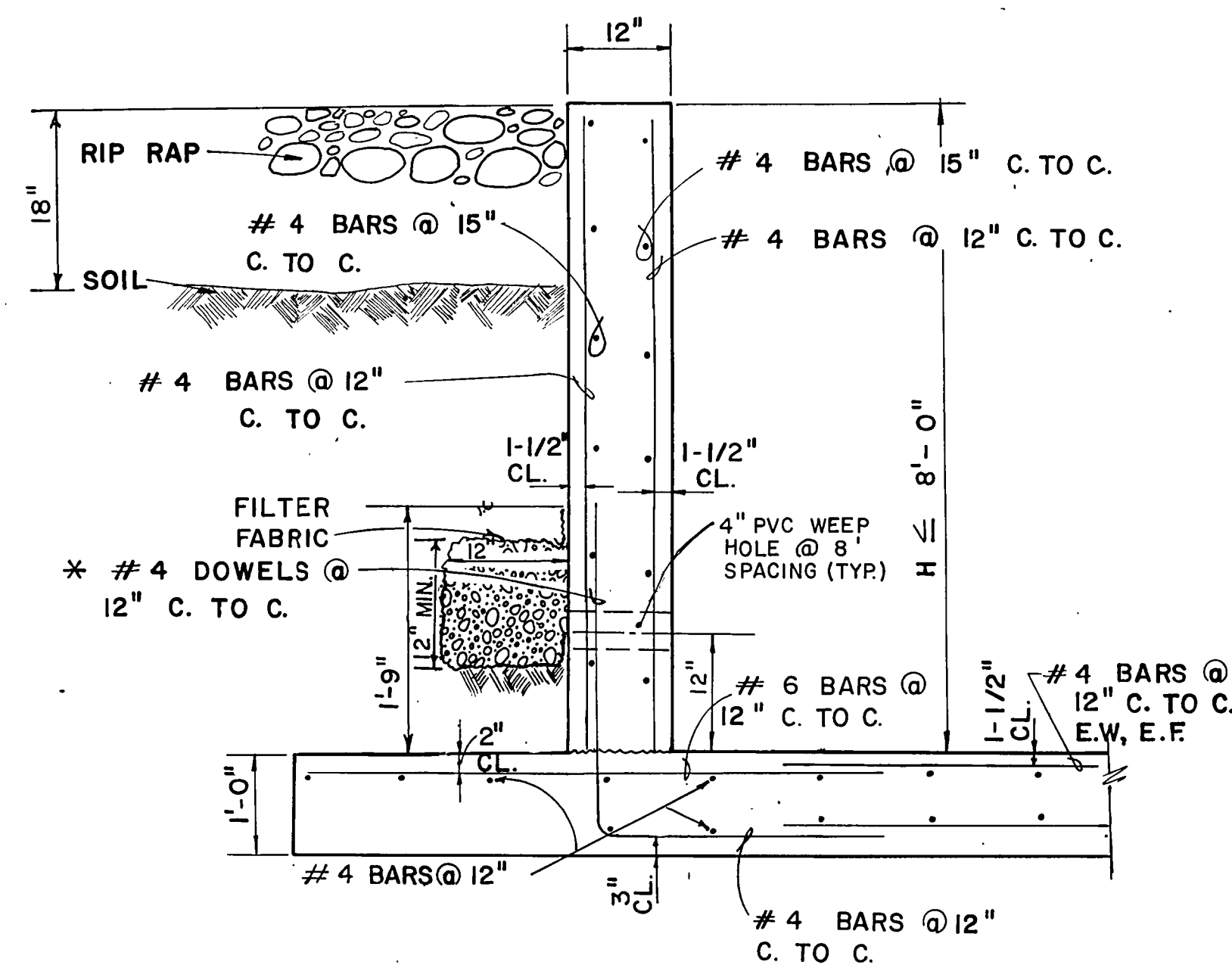
REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE	DESIGN	SCALE
2	12/16/85	UPDATED	SDB	JEM		DWJ	AS NOTED
1	2/14/85	ADDENDUM NO. 1	SDB	JEM		LED	DATE 6/18/84
						MFL	FILE NO. 83175-2
						JEM	SHEET NO. 6 OF 22



INLET WING WALL AND APRON - PLAN VIEW
SCALE: 1/4" = 1' - 0"



SECTION
SCALE: $3/4" = 1'-0"$

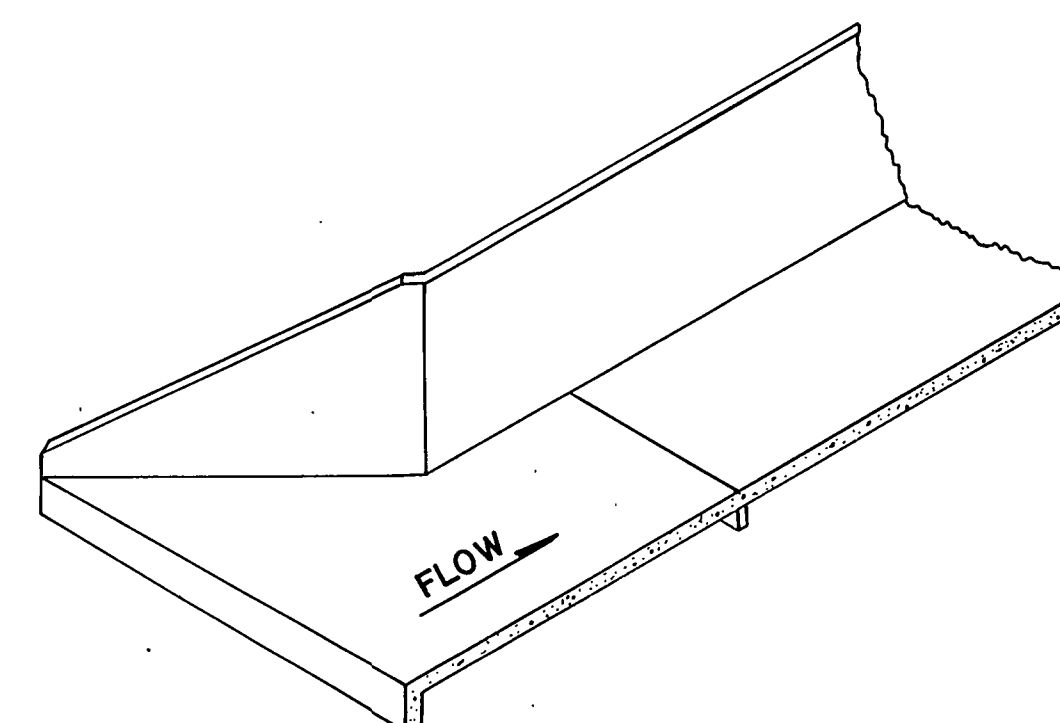


SECTION

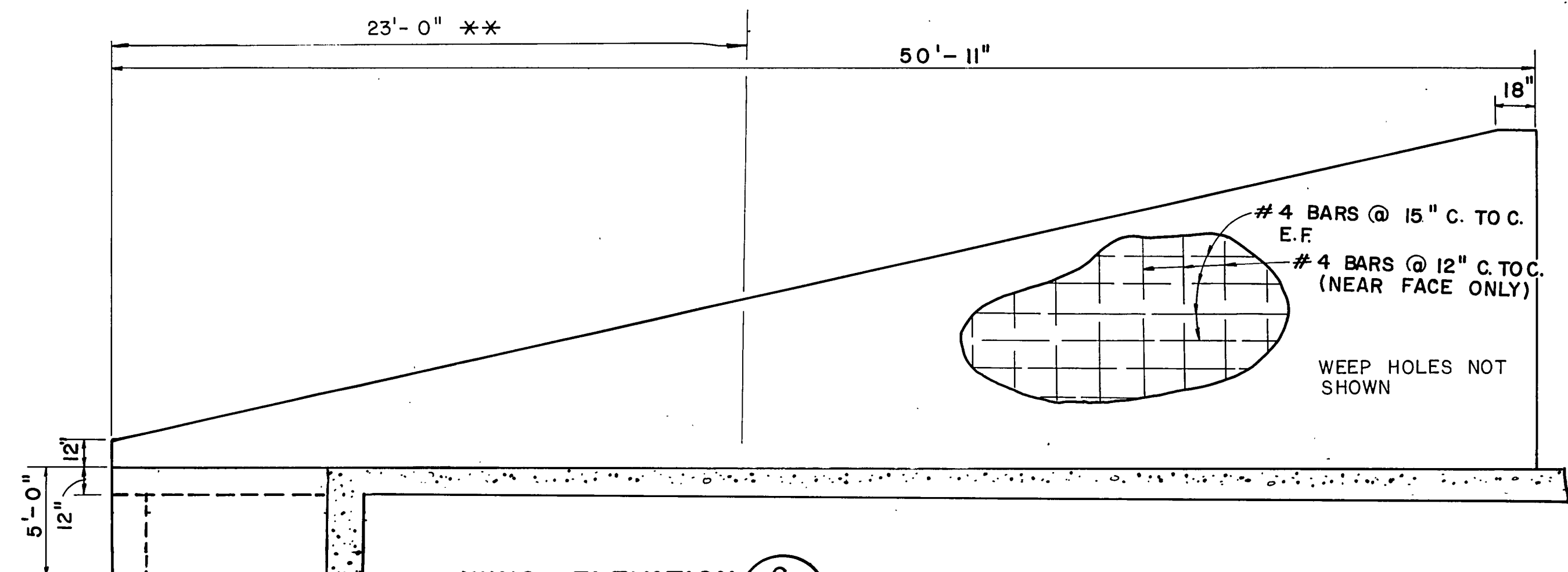
SCALE: 3/4" = 1'-0"

E

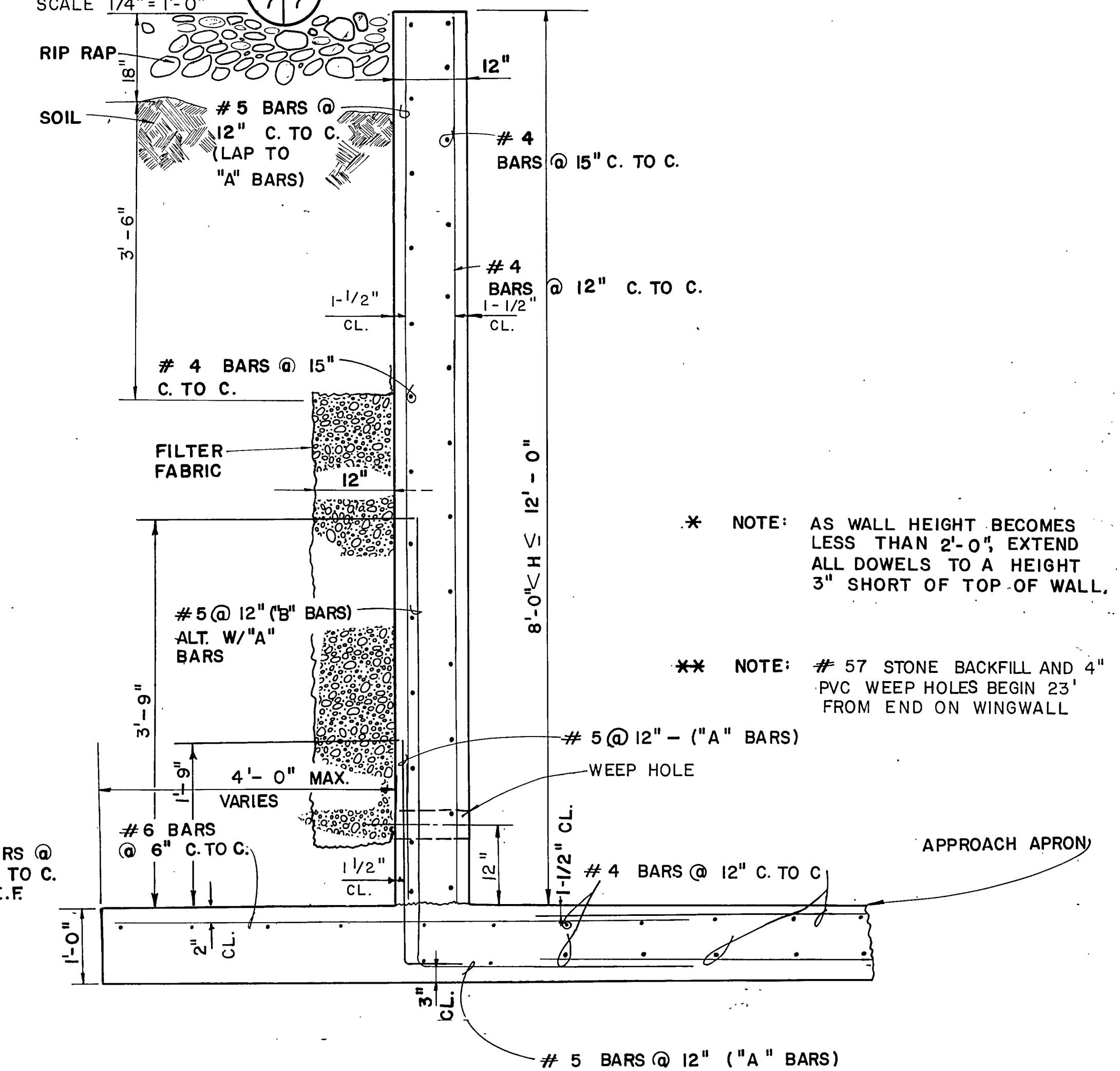
7 7



INLET ISOMETRIC
NOT TO SCALE



WING ELEVATION
SCALE $\frac{1}{4}" = 1' - 0"$



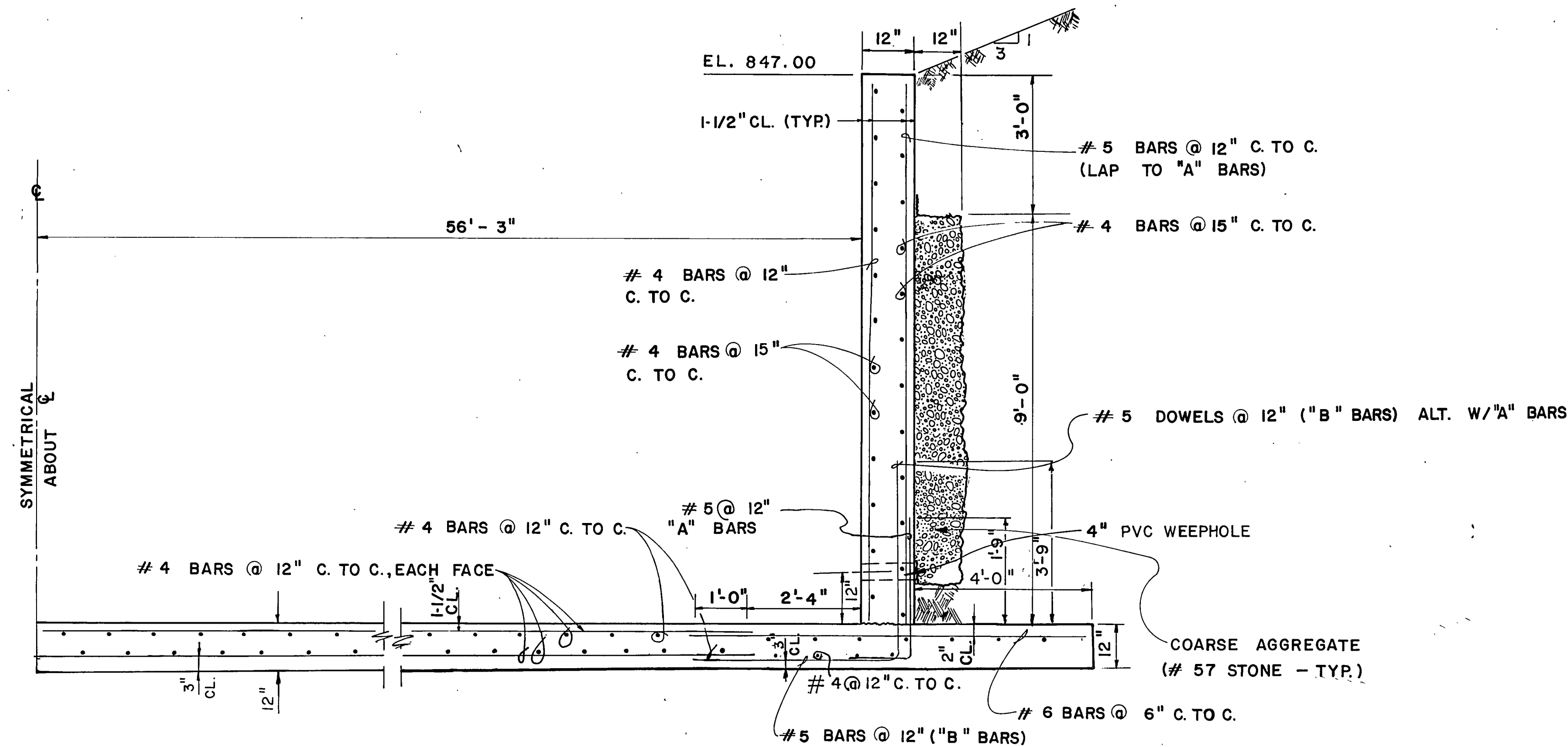
SECTION

SCALE: $\frac{3}{4}" = 1' - 0"$

A

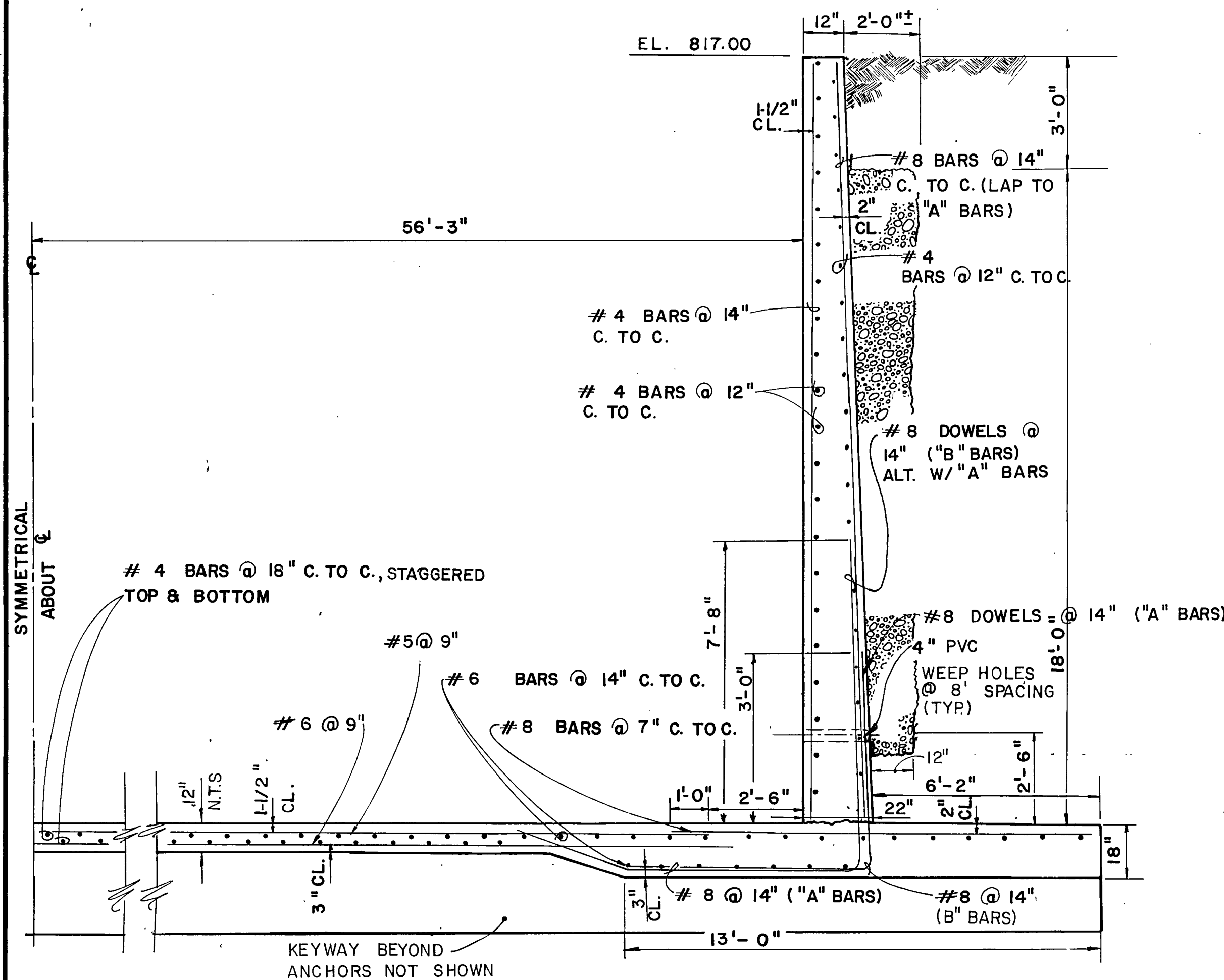
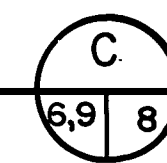
7 | 7

					TILEY, WING FREEDMAN, ALTON			DESIGN		SCALE	
								DWJ	AS NOTED		
								DRAWN	LED	DATE 6/18/84	
								CHECK	MFL	FILE NO. 83175-2	
1	12/6/85	UPDATED			SDB	JEM		APPROVED	JEM	SHEET NO. 7 OF 22	
REV. NO.	DATE	DESCRIPTION			BY	APP'D BY	STATE -				



CONTROL SECTION - HALF SECTION

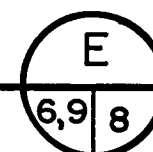
SCALE: 1/2" = 1'-0"



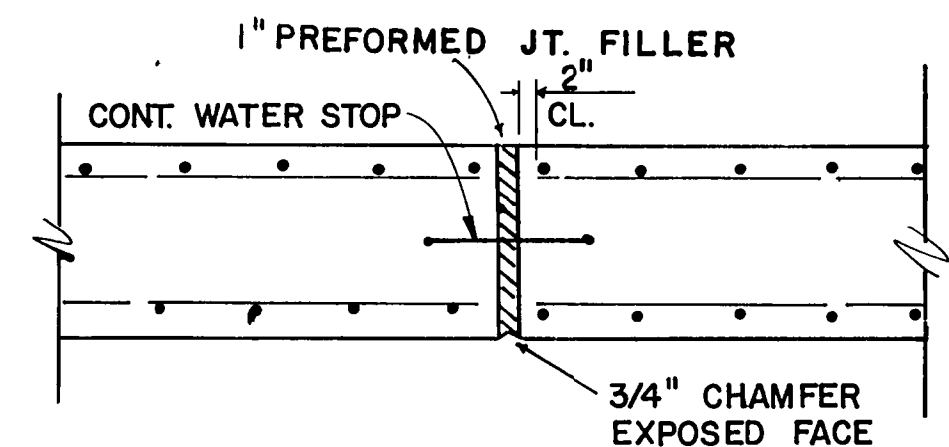
NOTE: DRAINAGE FILTER NOT SHOWN FOR CLARITY

STILLING BASIN - HALF SECTION

SCALE: 3/8" = 1'-0"

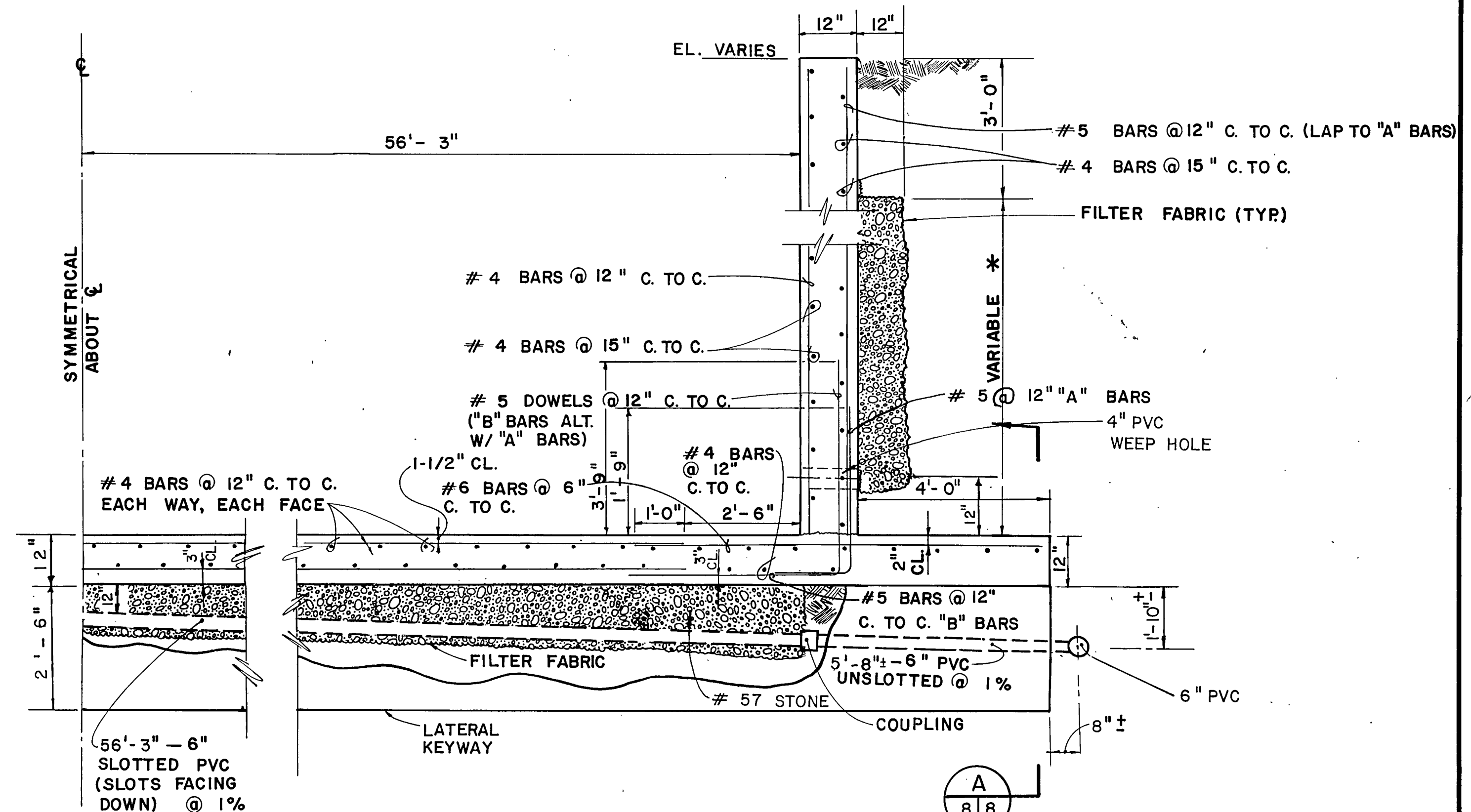


* NOTE: HEIGHT OF WALL GRADUATES @ 3:1 SLOPE FROM 12'-0" AT CREST OF SPILLWAY TO 4'-6"±. AT INTERSECTION OF STILLING BASIN SIDE WALL. VERTICAL STEEL VARIES SIMILARLY.



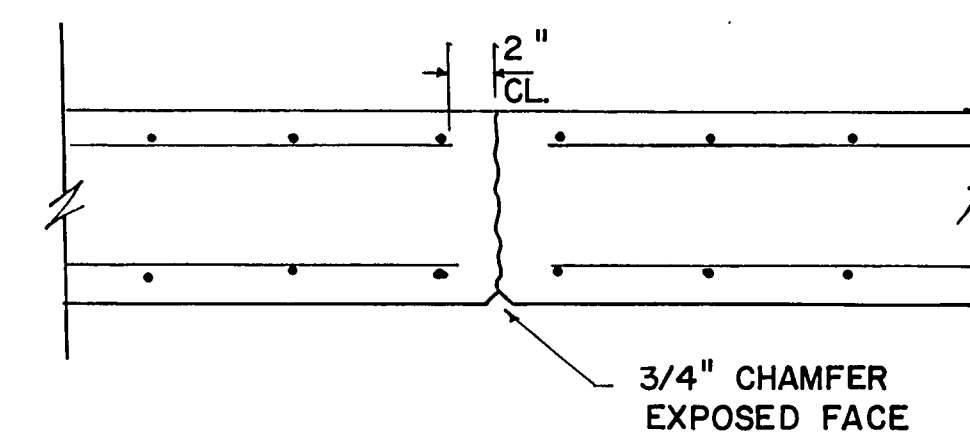
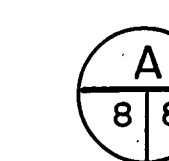
PLAN-WALL EXPANSION JT. DETAIL

N.T.S.



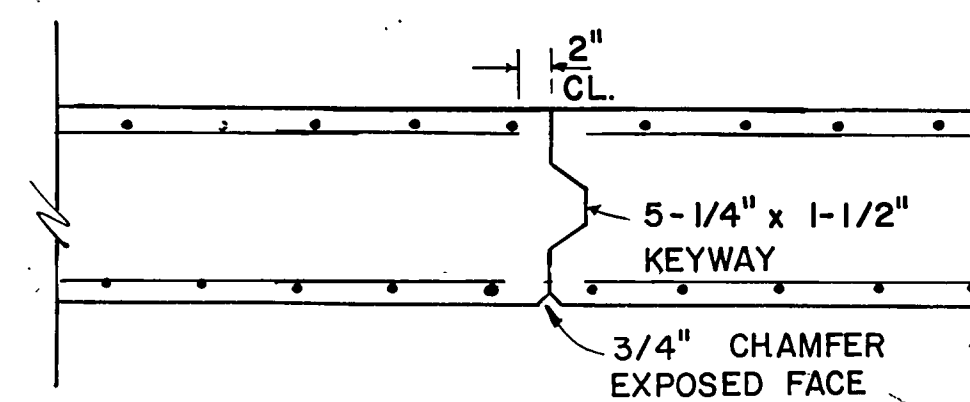
SPILLWAY CHUTE - HALF SECTION

SCALE: 1/2" = 1'-0"



WALL CONTROL JOINT (CJ)

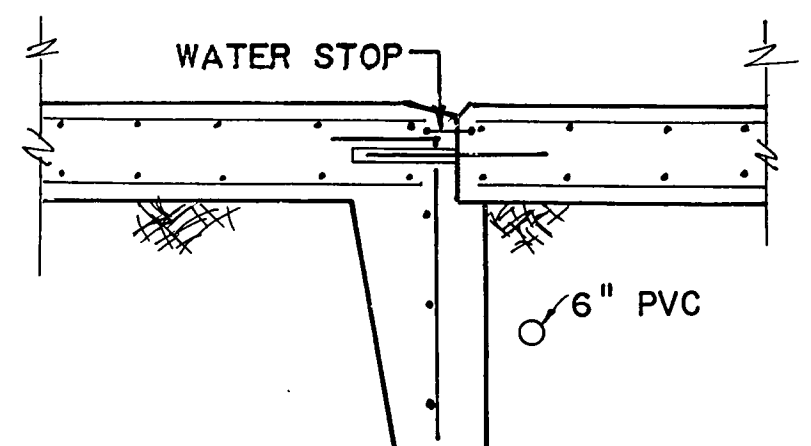
NOT TO SCALE



WALL CONSTRUCTION JOINT DETAIL

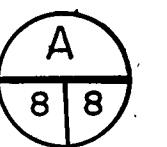
N.T.S.

SEE JOINT DETAIL, SHEET NO. 12 FOR REINF.



SECTION

SCALE: 1/2" = 1'-0"



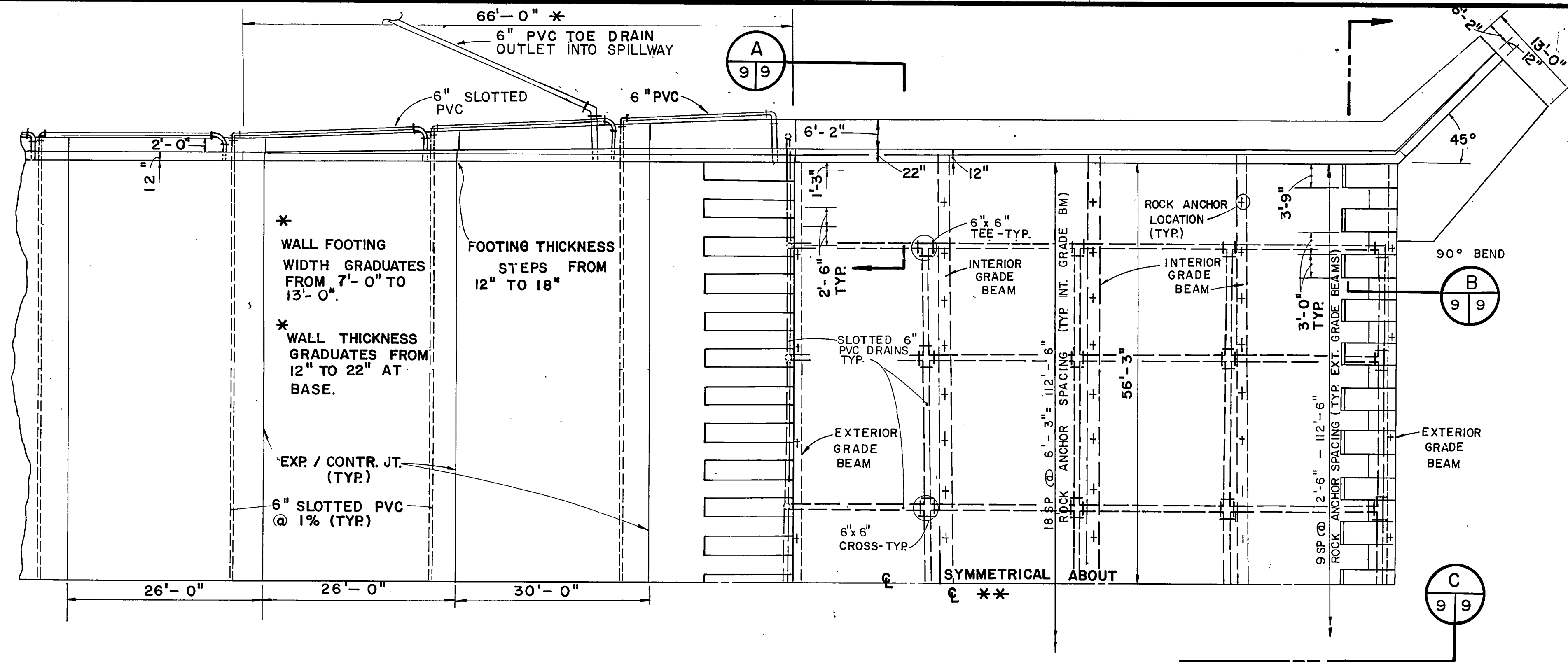
NOTE: WALL CONST. JT. MAY BE USED IN LIEU OF CONTROL JT. CONST. JT. PERMITTED ONLY AT CONTROL JT. LOCATION.



Hallett & Associates
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WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA
DAM, SPILLWAY, & RESERVOIR
SPILLWAY WALL DETAILS

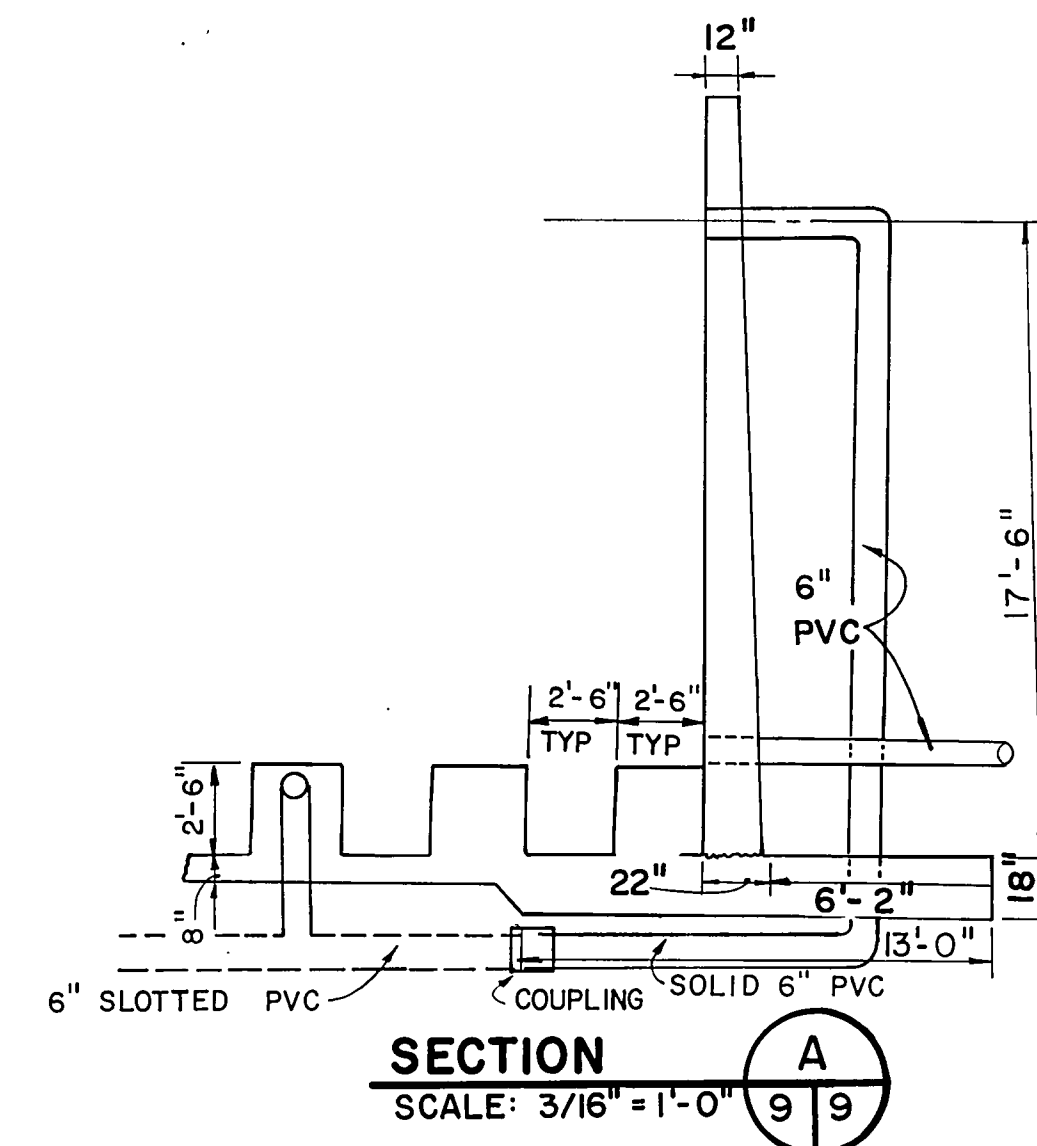
REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE	DESIGN	SCALE
1	12/6/85	UPDATED	SDB	JEM		DWJ	AS NOTED
						DRAWN	DATE
						LED	6/18/84
						CHECK	FILE NO.
						MFL	83175-2
						APPROVED	SHEET NO.
						JEM	8 OF 22



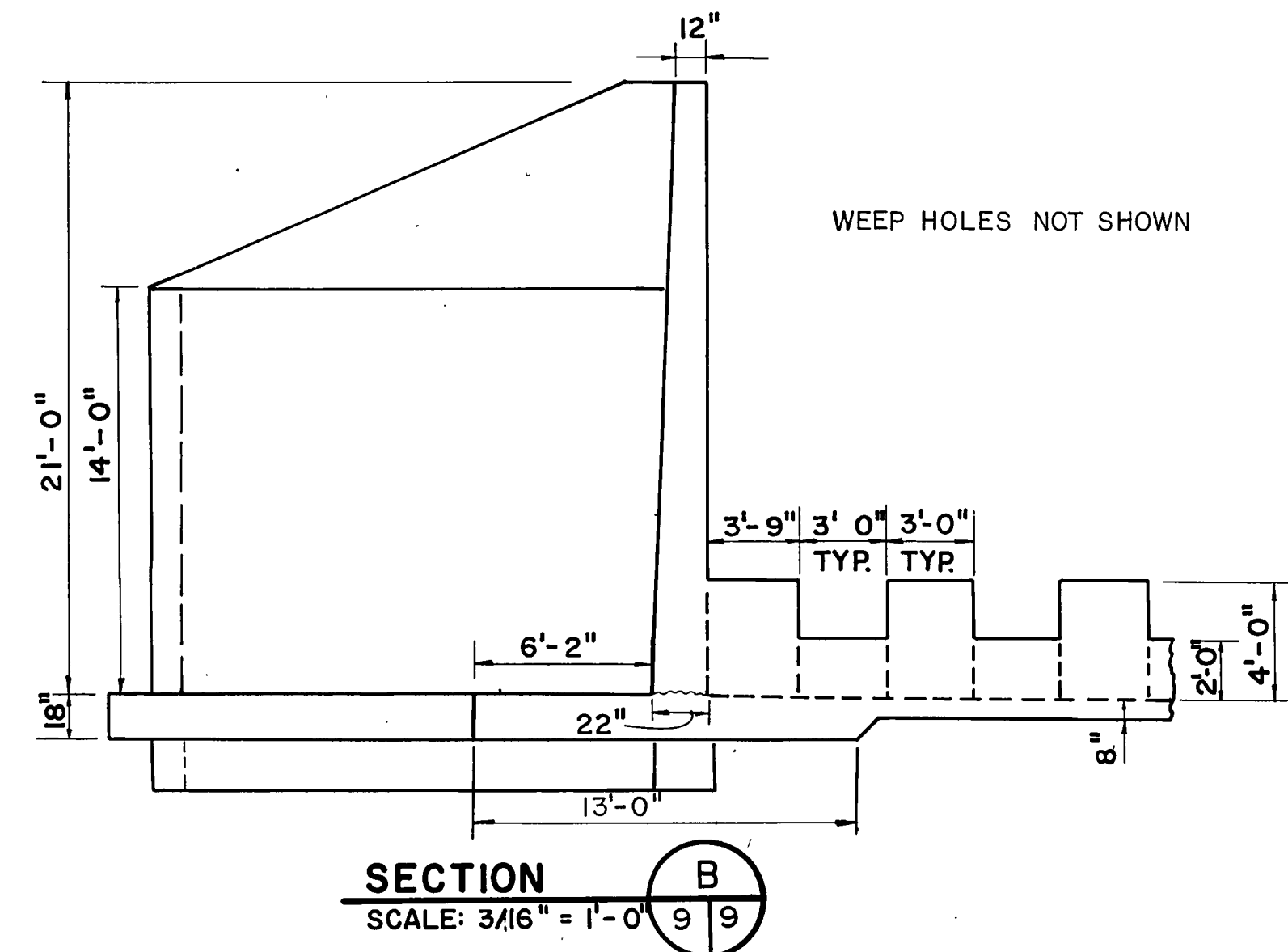
HALF PLAN - STILLING BASIN
SCALE: 3/32" = 1'-0"

NOTE:
In order to reduce rock excavation, and at no additional cost to the owner, the stilling basin may be raised 2 1/2 feet by the contractor, provided that the minimum granular stone fill is utilized beneath the slab. Also, the rip rap thickness must be increased to 24" for an area extending 20' from the slab, and then tapered to the required design thickness of 18". This may also necessitate an extension of the existing 48" DIP. The north grade beam must rest at elevation 795.50, even if rock excavation is necessary. The south grade beam must penetrate into the rock a minimum of 12". All other grade beams may rest on rock or stone as required. The total height of side walls must be maintained, and all other details adjusted accordingly.

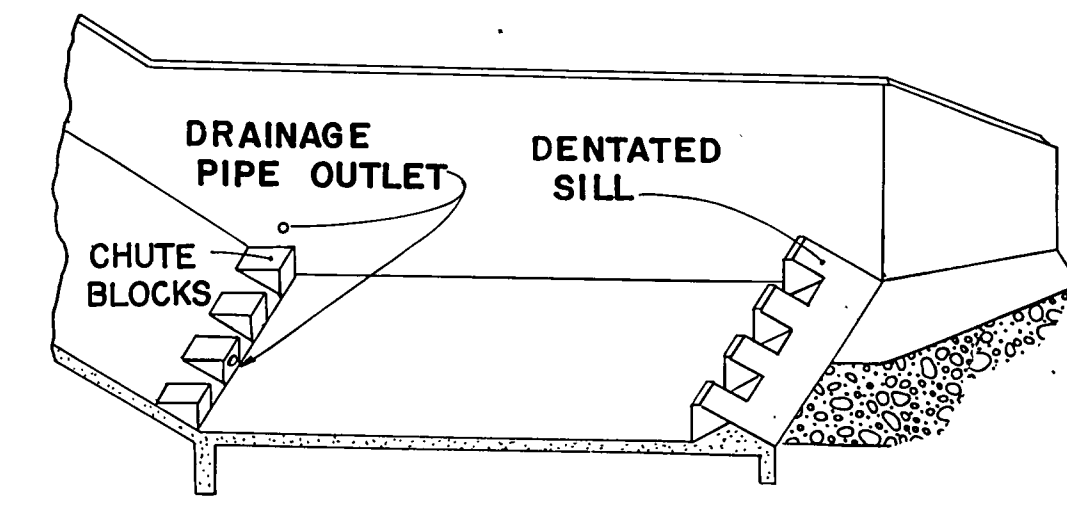
**** NOTE:** WITH EXCEPTION OF 36" RCP OUTLET & LOW FLOW OUTLET IN DENTATED SILL. SEE SHEET NO. 6



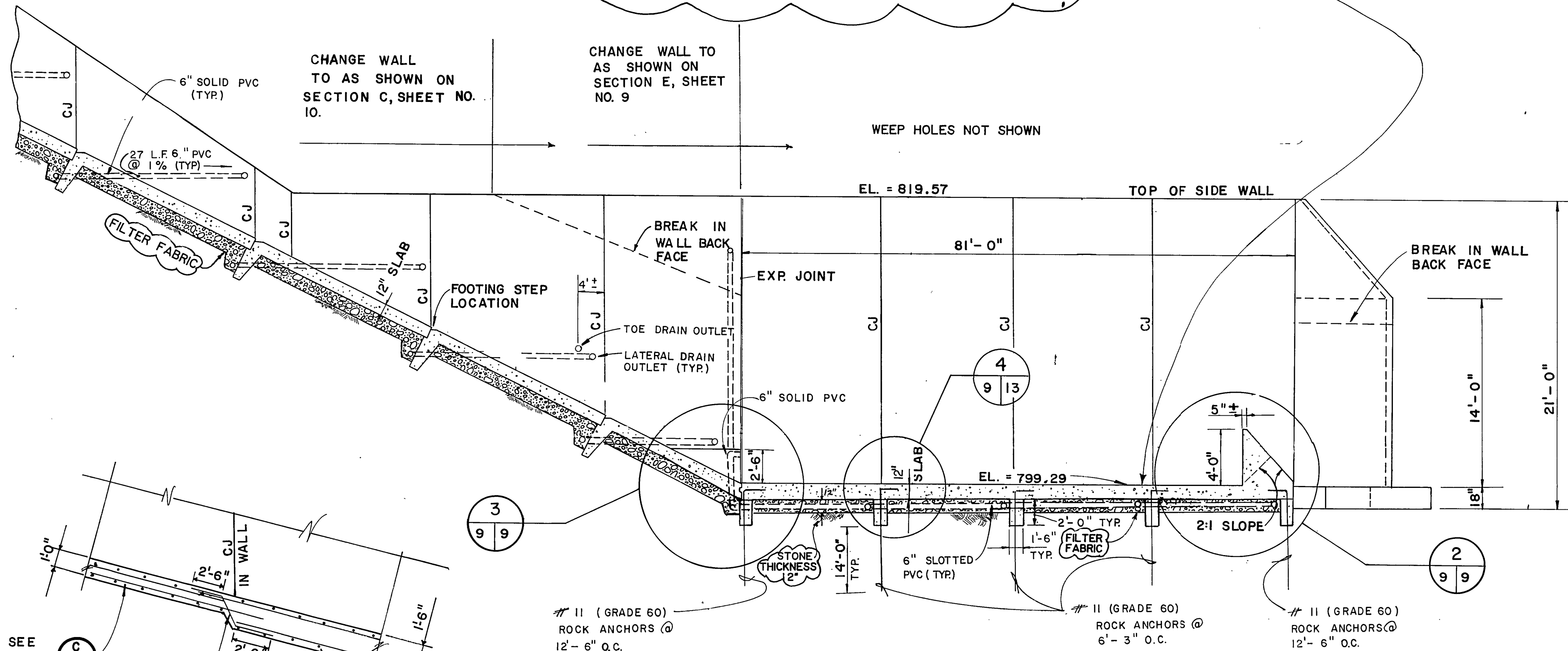
SECTION A
SCALE: 3/16" = 1'-0"



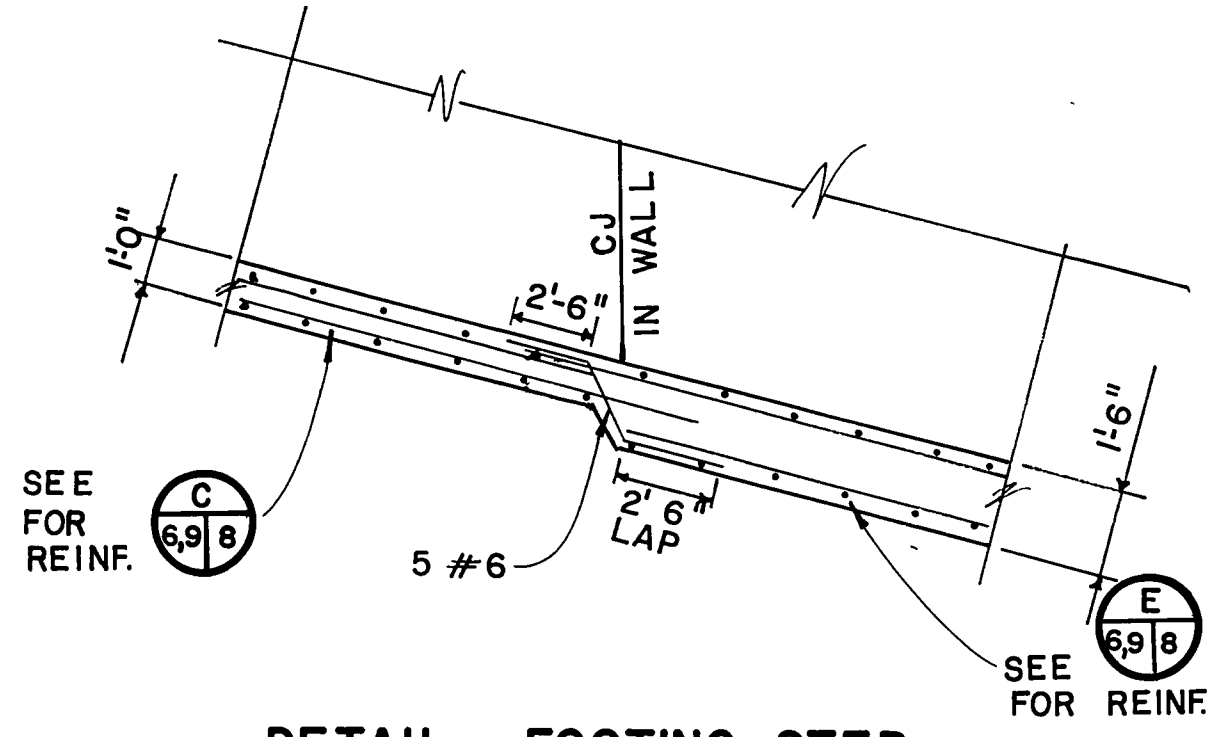
SECTION B
SCALE: 3/16" = 1'-0"



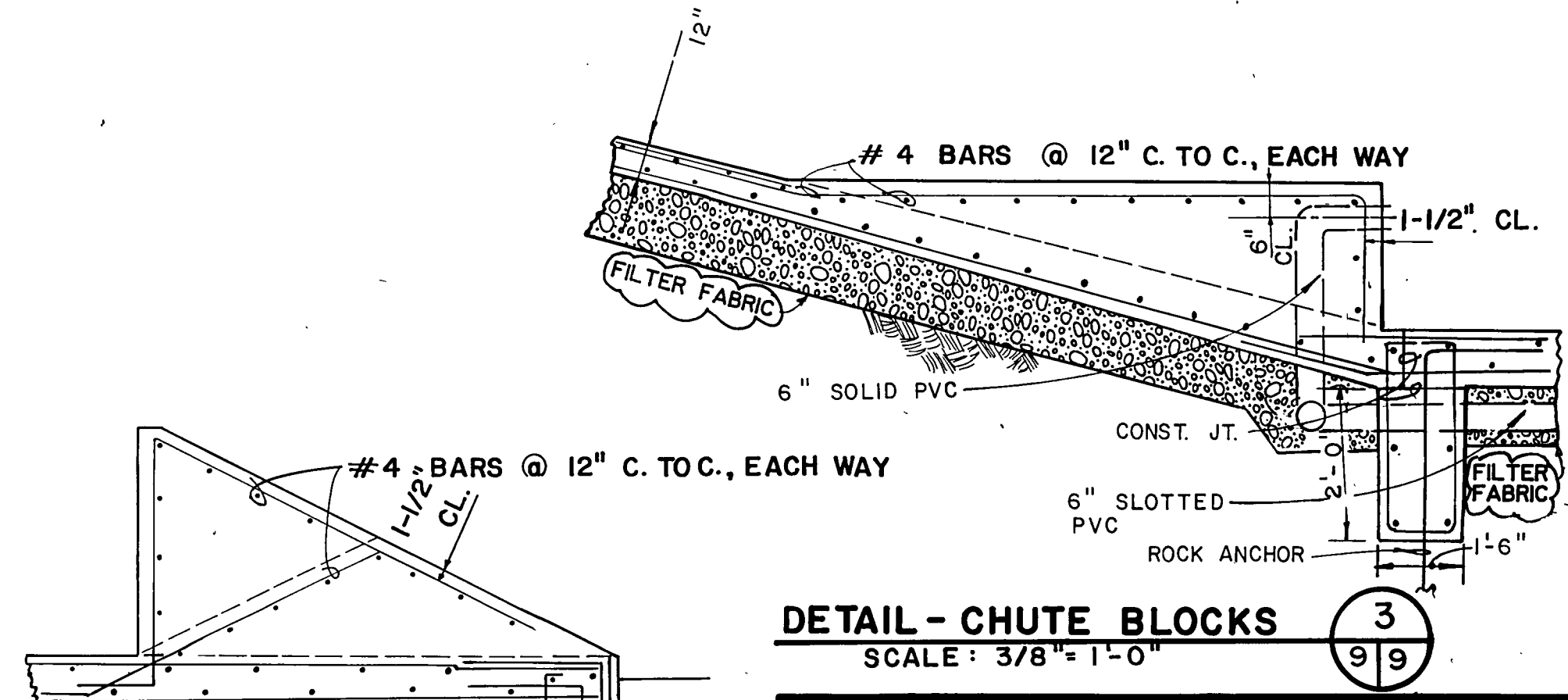
STILLING BASIN ISOMETRIC
NOT TO SCALE



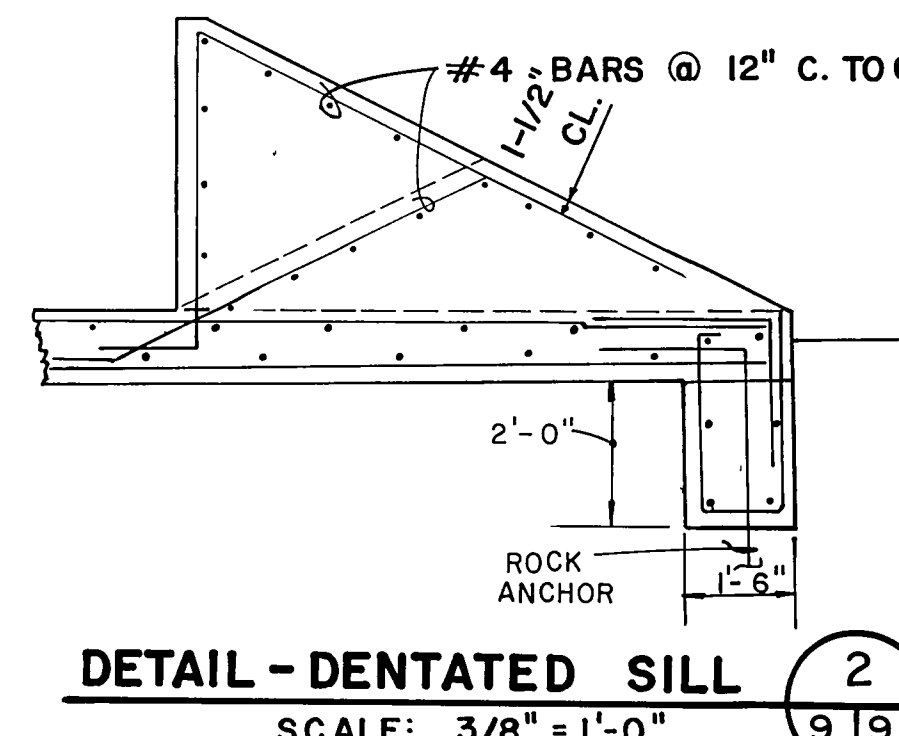
STILLING BASIN - SECTION
VERT. SCALE: 3/16" = 1'-0"
HORIZ. SCALE: 3/32" = 1'-0"



DETAIL - FOOTING STEP
NOT TO SCALE



DETAIL - CHUTE BLOCKS
SCALE: 3/8" = 1'-0"



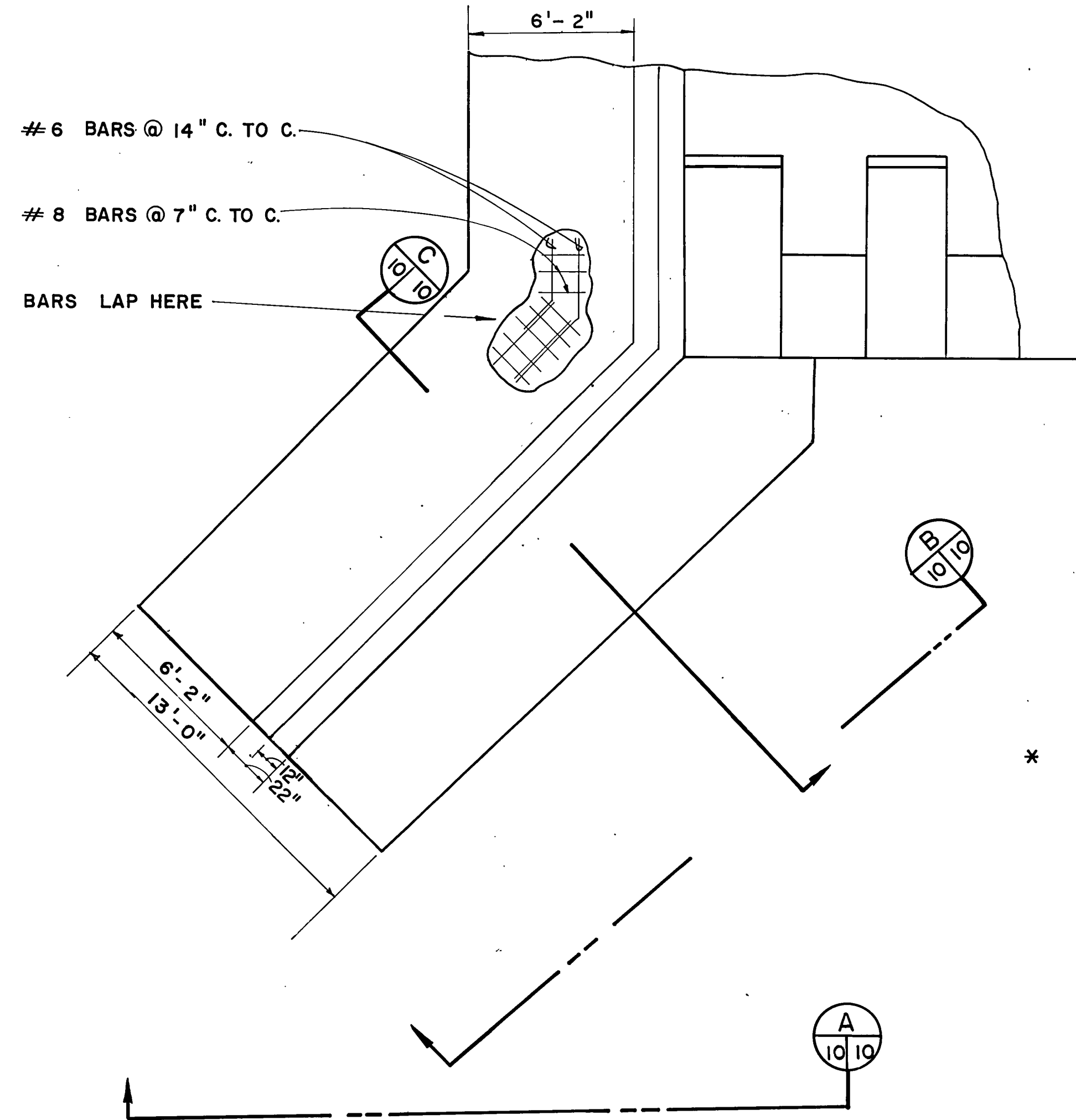
DETAIL - DENTATED SILL
SCALE: 3/8" = 1'-0"

Mallett & Associates
4313 CAMP HIGHLAND RD. SMYRNA, GEORGIA 30080
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WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA
DAM, SPILLWAY, & RESERVOIR

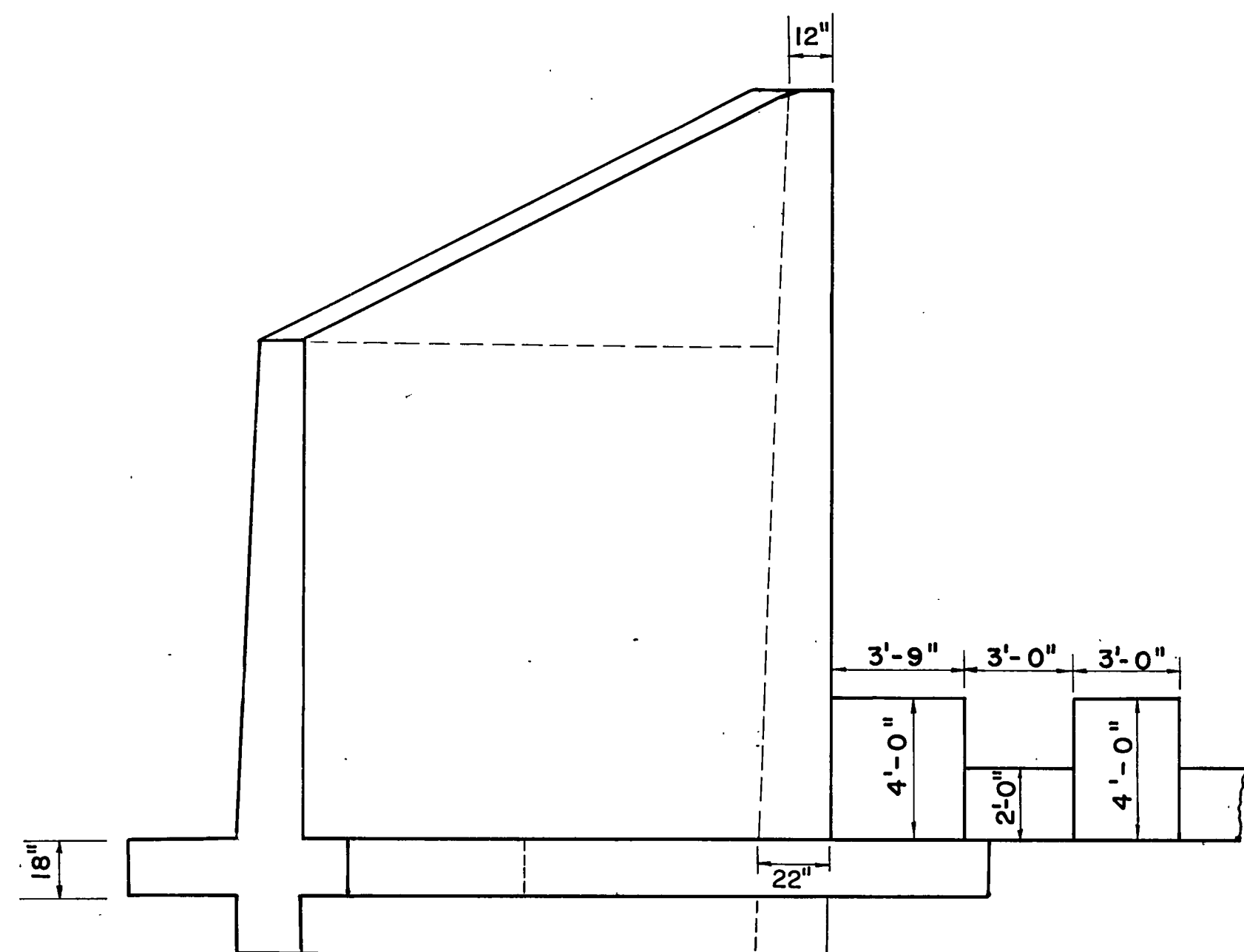
STILLING BASIN - PLAN, SECTIONS, & DETAILS

REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE	DESIGN	SCALE
1	12/6/85	UPDATED	SDB	JEM		DWJ	AS NOTED
						DRAWN	DATE
						LED	6/18/84
						CHECK	FILE NO.
						MFL	83175-2
						APPROVED	SHEET NO.
						JEM	9 OF 22



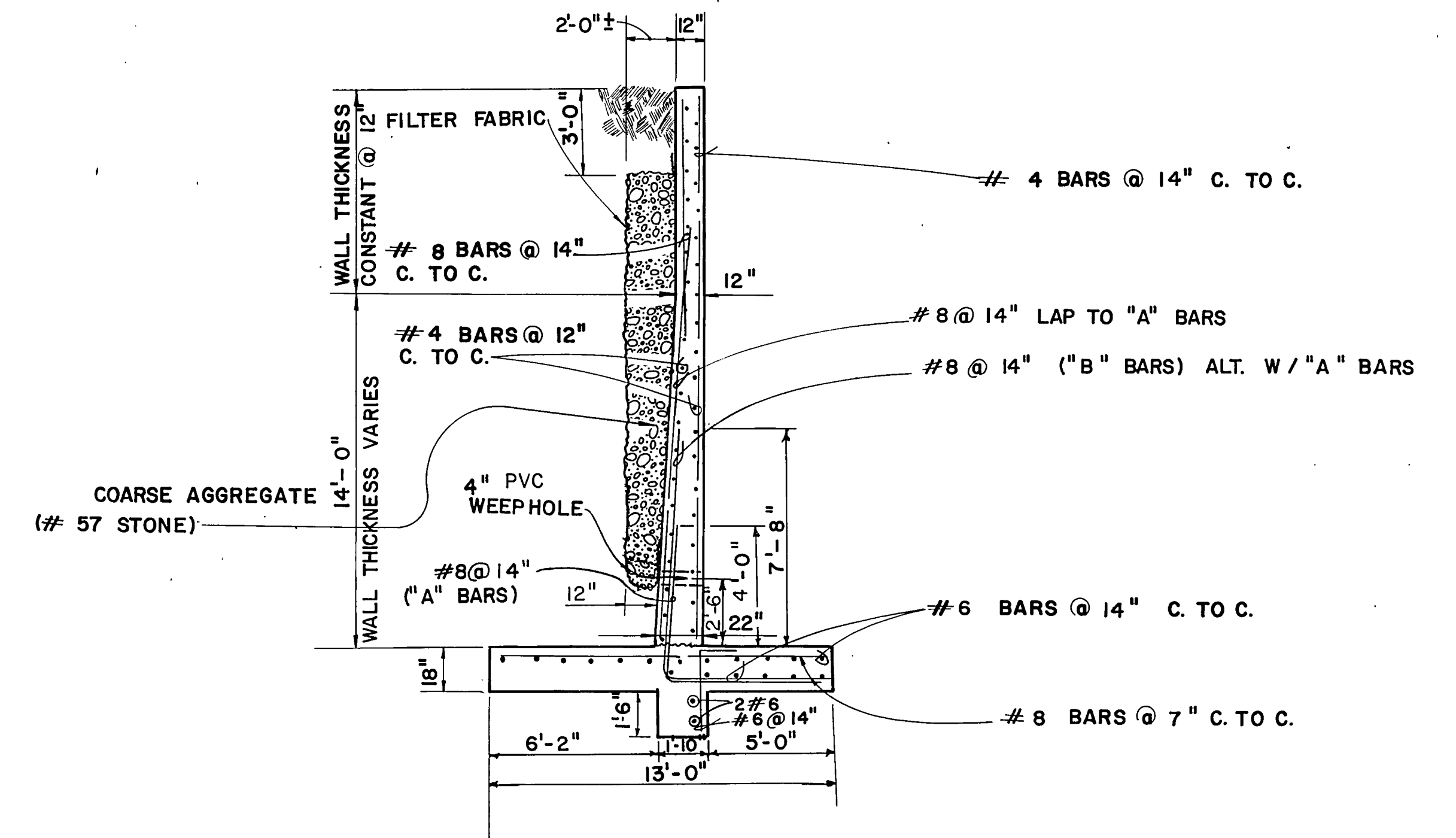
* NOTE: SPLICE SHORTER DOWELS TO CORRESPONDING #9 BAR @ 12" C. TO C. LONGER DOWELS BECOME PROPORTIONALLY SHORTER AS WALL BECOMES SHORTER.

PARTIAL PLAN - EXIT WING WALL
SCALE: 1/4" = 1'-0"

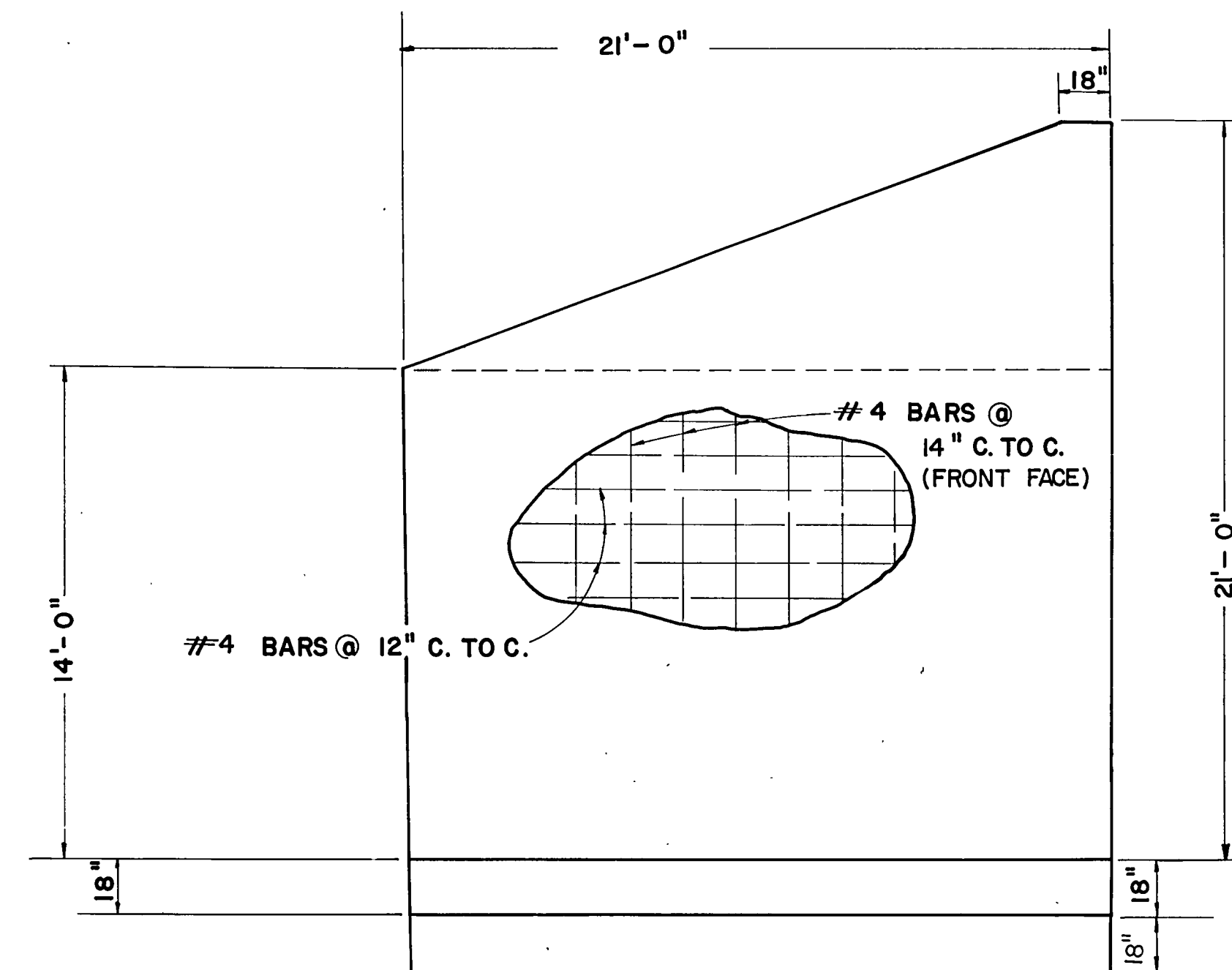


PARTIAL ELEVATION-SPILLWAY EXIT
SCALE: 1/4" = 1'-0"


WEEPHOLES NOT SHOWN



SECTION C
SCALE: 1/4" = 1'-0"



SECTION B
SCALE: 1/4" = 1'-0"



Hallett & Associates
4313 CAMP HIGHLAND RD. SMYRNA, GEORGIA 30080
404 / 432-5634

WATER SYSTEM IMPROVEMENTS
for
FAYETTE COUNTY, GEORGIA
DAM, SPILLWAY, & RESERVOIR

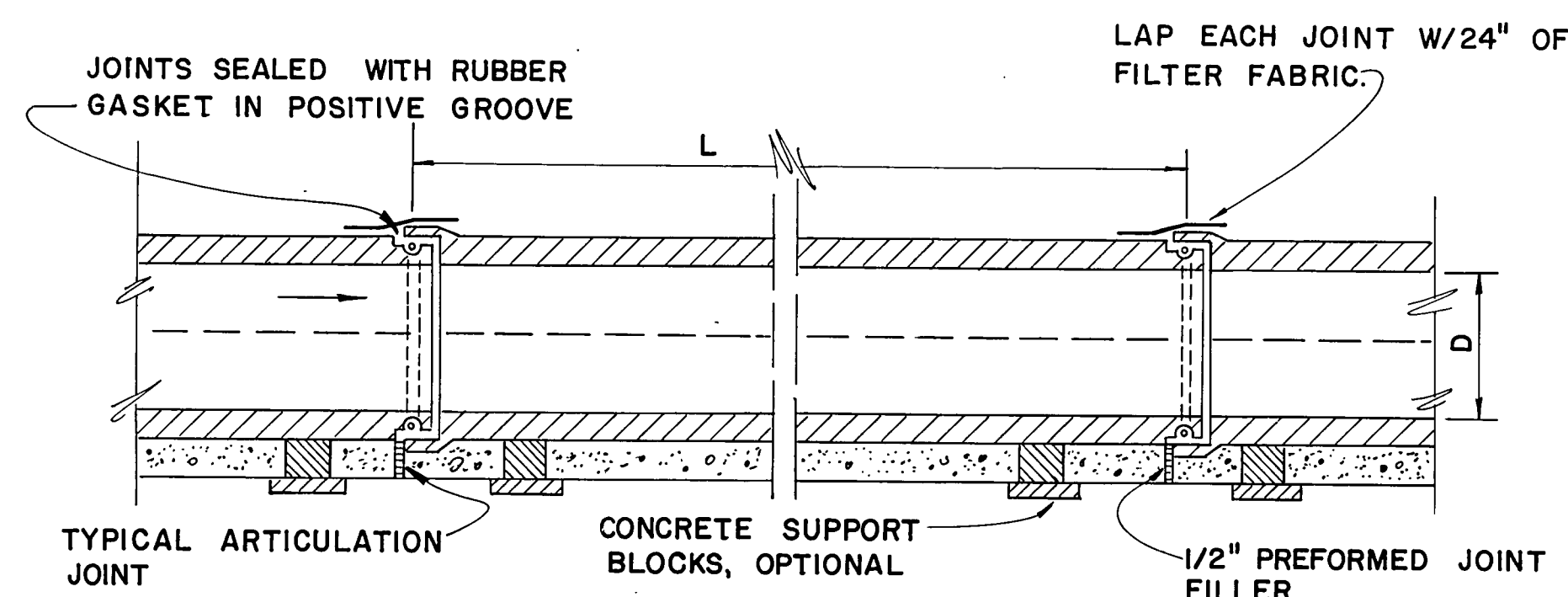
OUTLET WING WALL DETAILS

DESIGN	SCALE
DWJ	AS NOTED
DRAWN	LED
CHECK	MFL
APPROVED	JEM

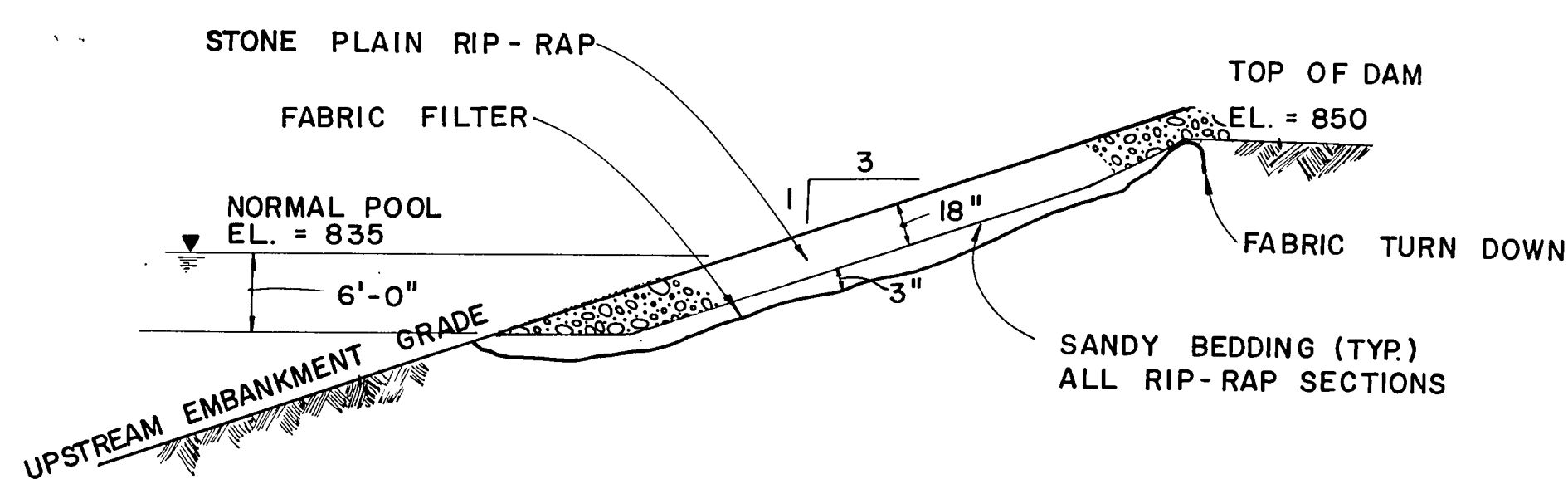
REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE
I	2/6/85	UPDATED	SDB	JEM	

LAND LOT-	FILE NO.
	83175-2

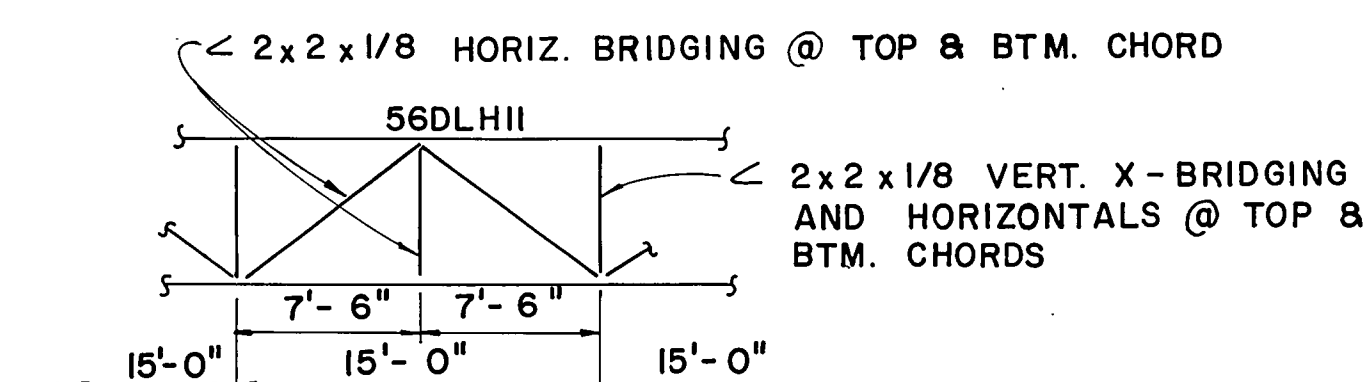
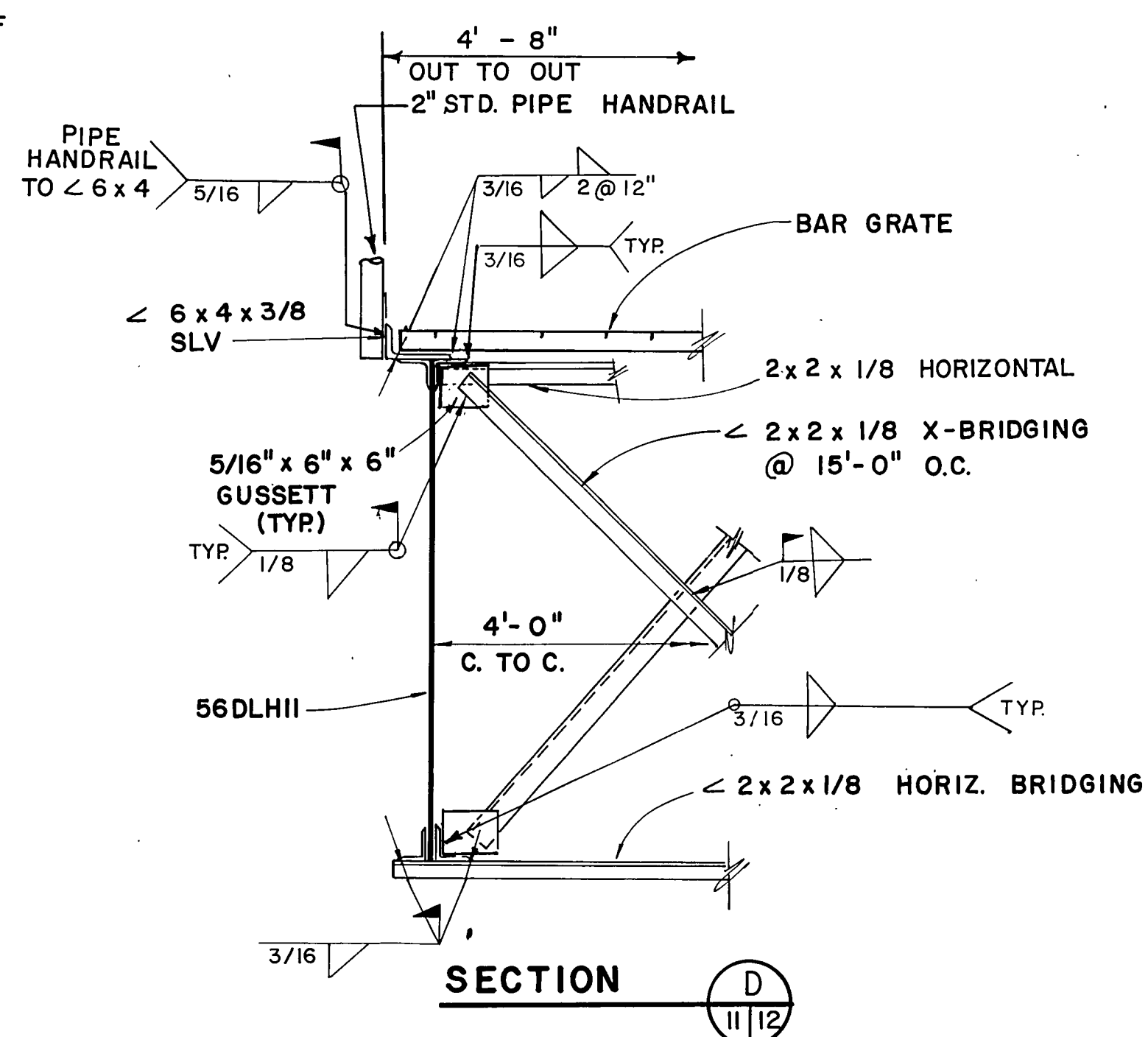
10 OF 22



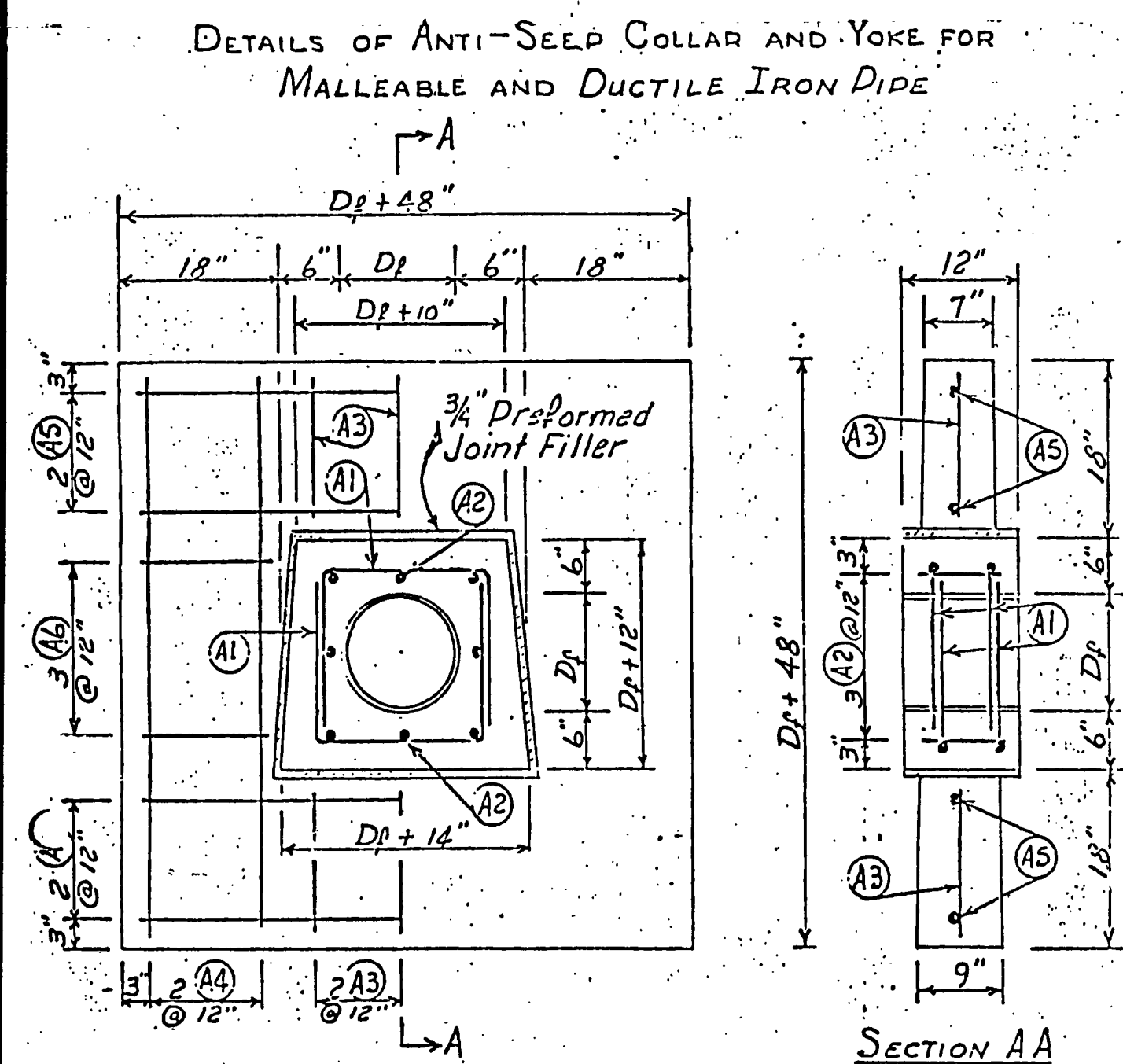
DETAIL - 48" D.I. PIPE CONDUIT (*)
N.T.S.



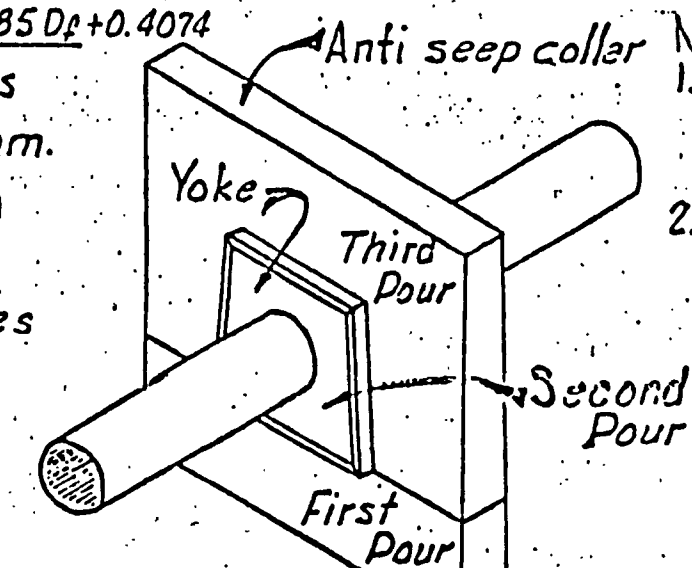
UPSTREAM RIP - RAP SLOPE
PROTECTION DETAIL
N. T. S.



FRAMING
ACCESS WALKWAY
N.T.S.

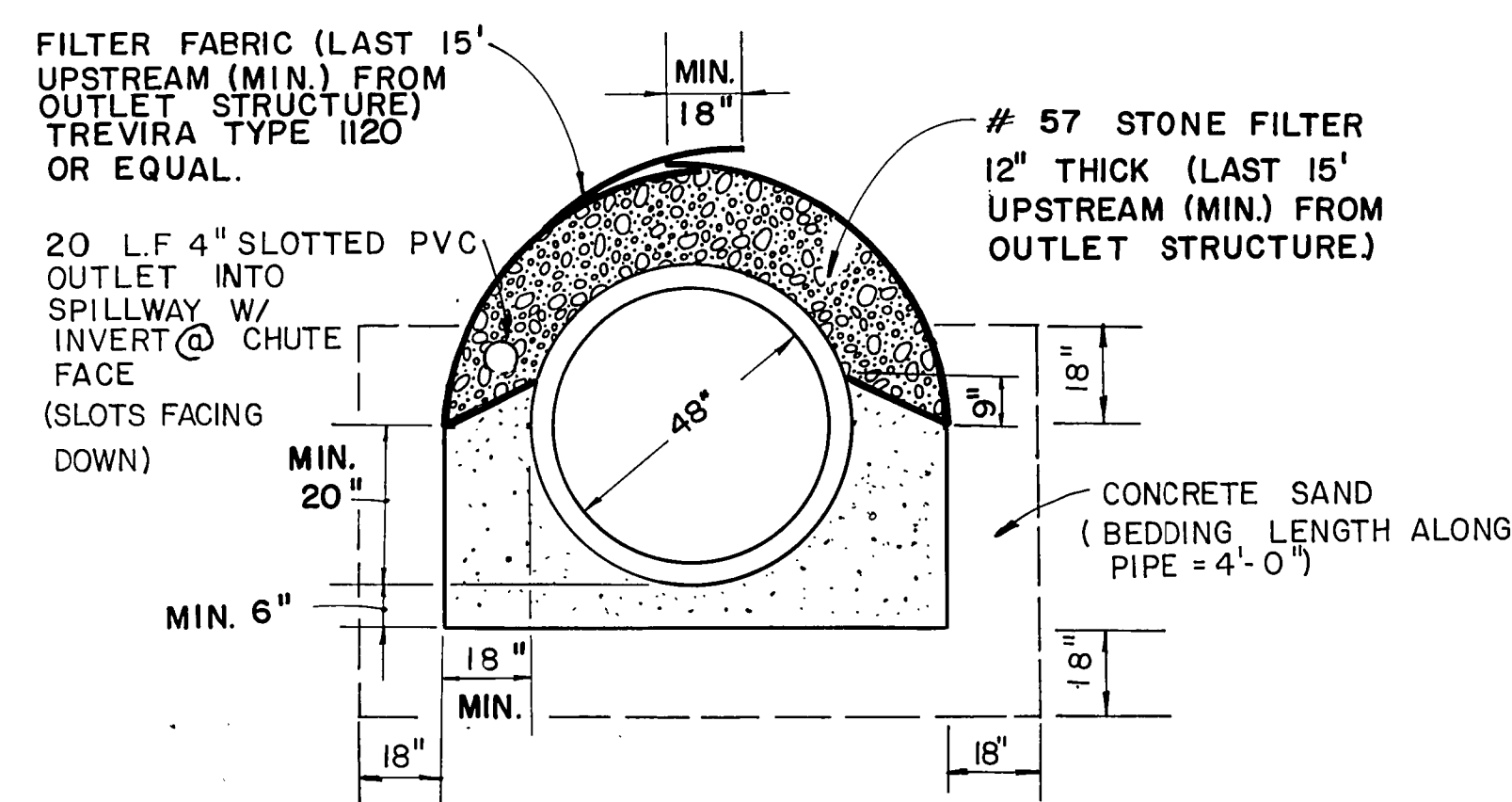

$$\text{Concrete Volume, Cu. Yds.} = 0.00024 D_f^2 + 0.0185 D_f + 0.4074$$

Where D_o equals
the Outside Diam.
of the Pipe in
inches.
For pipe sizes
6 in. to 15 in.



- Note:
1. Reinforcing steel is symmetrical about centerline
 2. All reinforcing steel is to be size 4 bars.

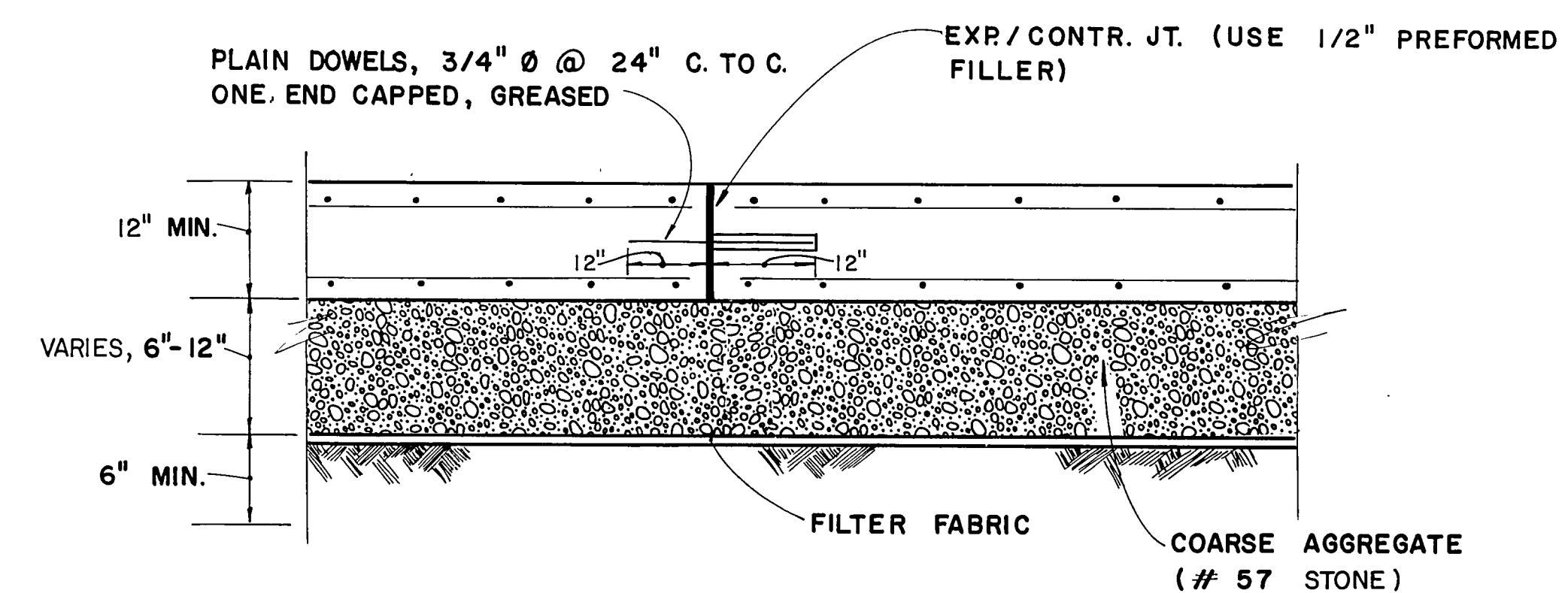
DETAIL (X)
CONCRETE CRADLE
&
COLLAR DRAIN
N.T.S.



DETAIL - TYPICAL CORNER REINFORCEMENT

INTAKE STRUCTURE

N. T. S.



DETAIL - LONGITUDINAL EXPANSION / CONTRACTION JOINT
N. T. S.

⚠️ (*) THESE DETAILS HAVE MODIFIED FOR 48" D.I.P. AND ARE INSTALLED AS OF THE DATE OF THIS REVISION EXCEPT FOR FILTER FABRIC & #57 STONE FOR LAST 15' WHICH WILL BE INSTALLED AS PART OF THIS CONTRACT.



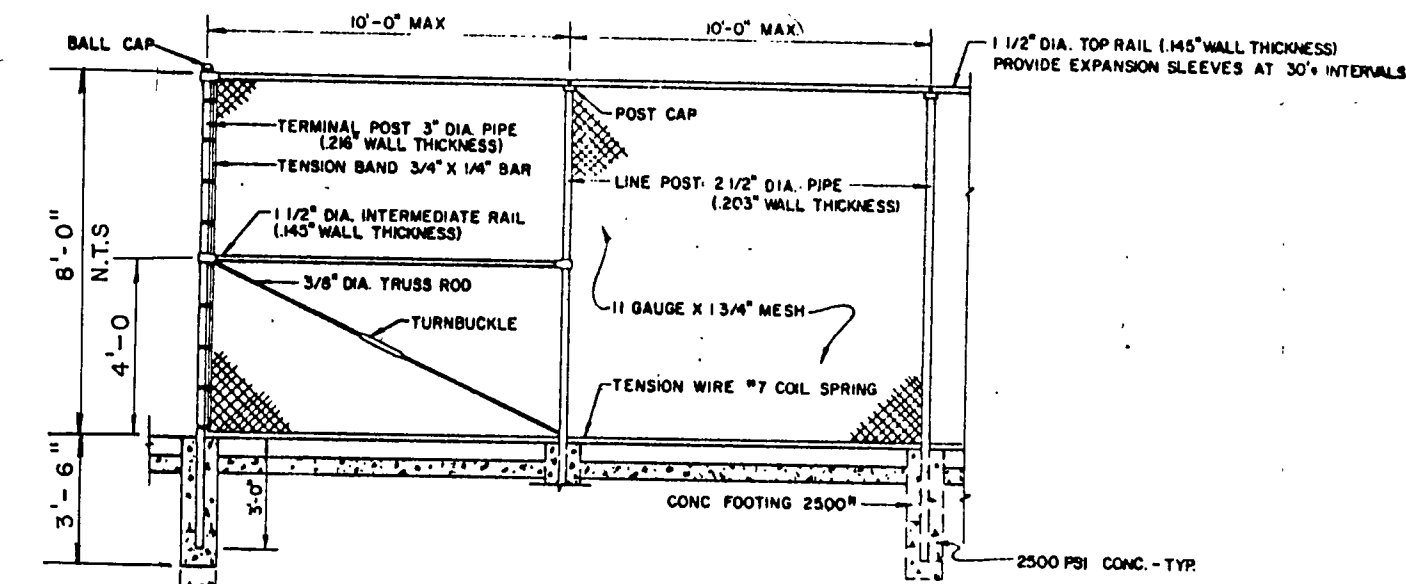
Mallett & Associates
4313 CAMP HIGHLAND RD. SMYRNA, GEORGIA 30080
404 / 432-5631

WATER SYSTEM IMPROVEMENTS
FAYETTE COUNTY, GEORGIA

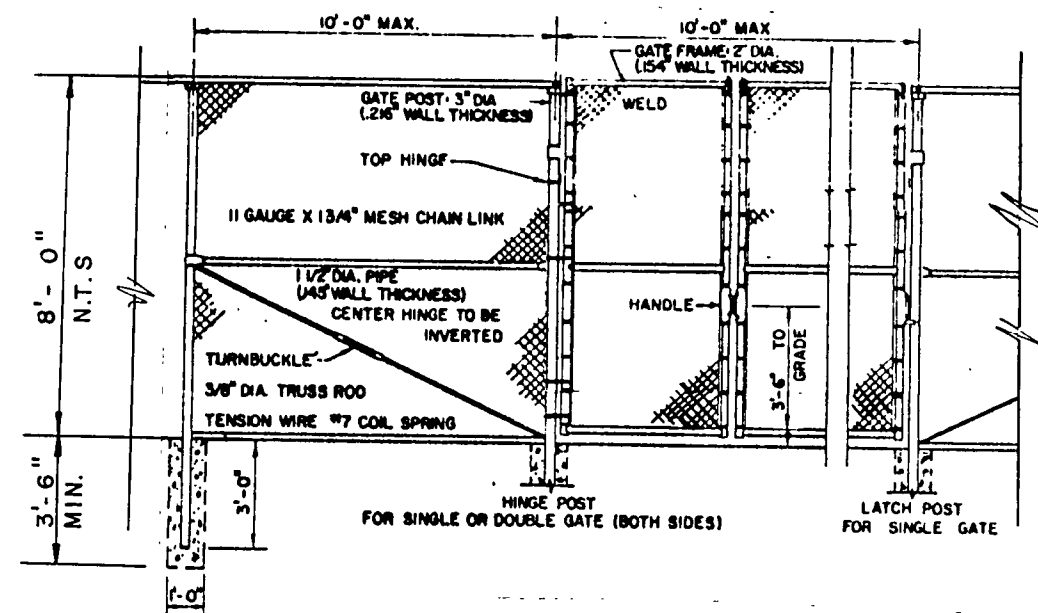
DAM, SPILLWAY, & RESERVOIR

MISCELLANEOUS DETAILS

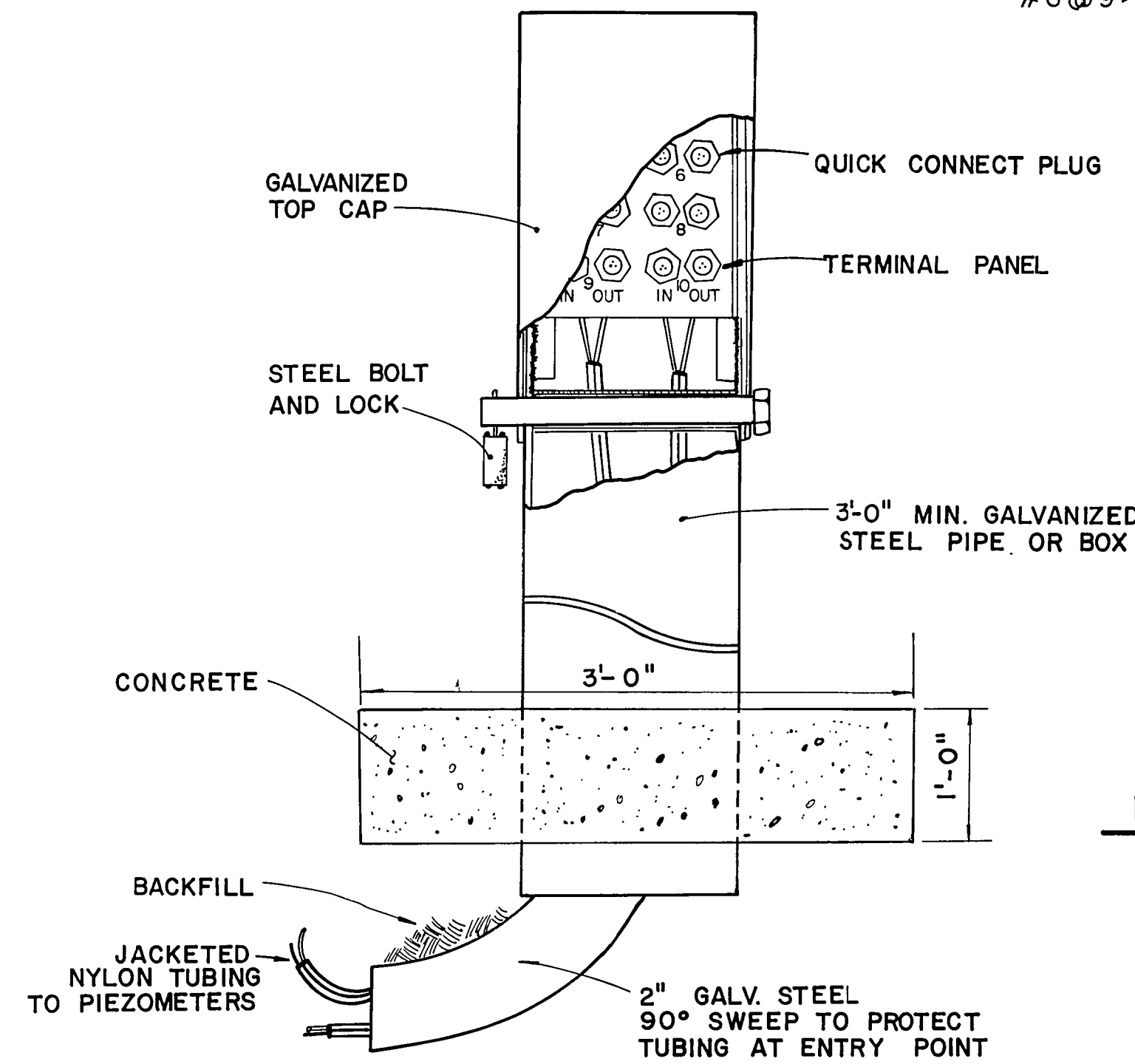
						MISCELLANEOUS DETAILS		
						DESIGN	SCALE	
						MAI	AS NOTED	
						DRAWN	DATE	
						LED	6/18/84	
						CHECK	FILE NO.	
						MFL	83175-2	
						APPROVED	SHEET NO.	
						JEM	12 OF 22	
I	12/6/85	UPDATED		SDB	JEM	LAND LOT -		
						DISTRICT -		
						COUNTY -		
REV. NO.	DATE	DESCRIPTION		BY	APP'D BY	STATE -		



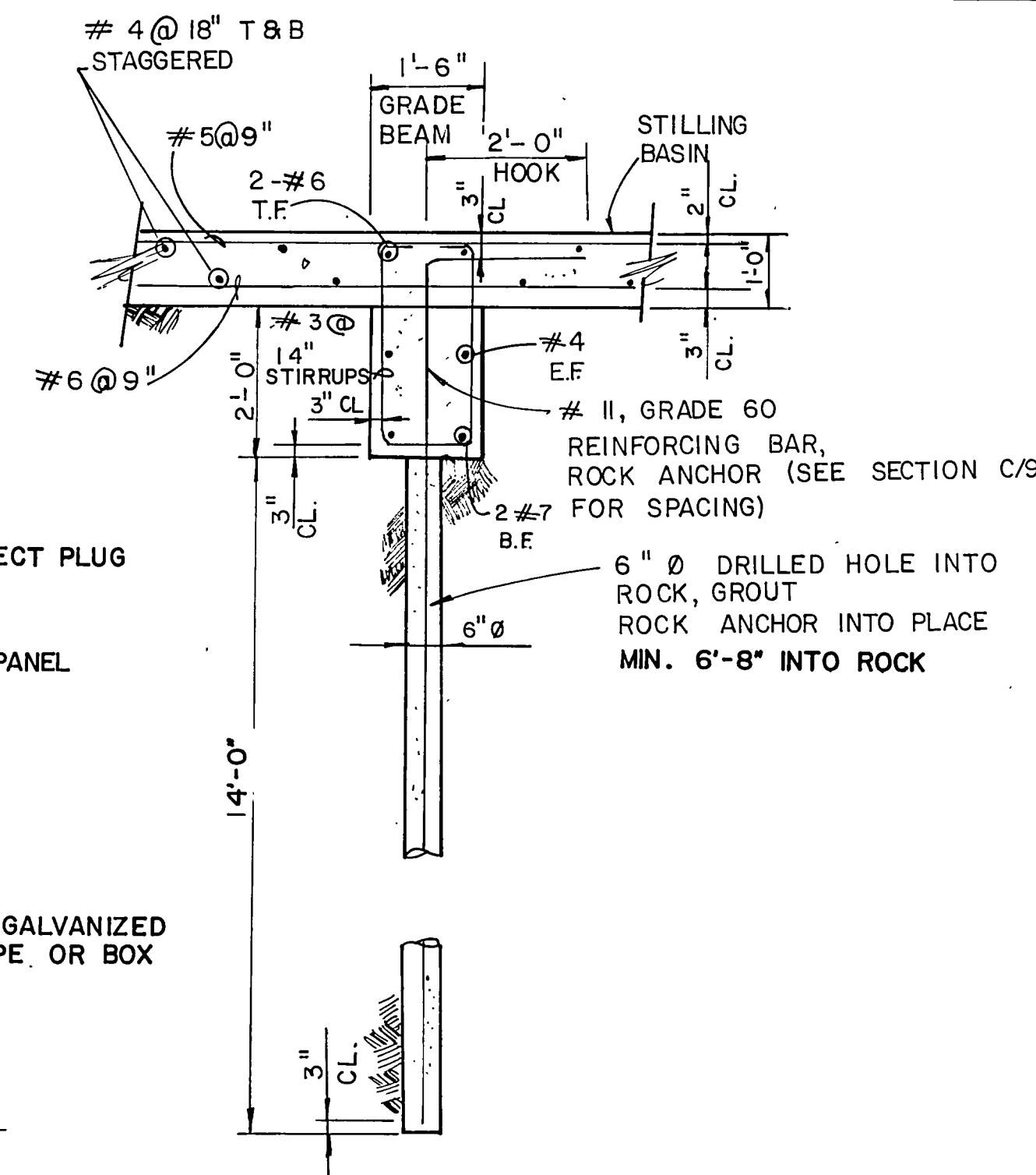
ELEVATION OF TYPICAL FENCE
SCALE: 3/16" = 1'-0"



ELEVATION OF TYPICAL GATE
SCALE: 3/16" = 1'-0"

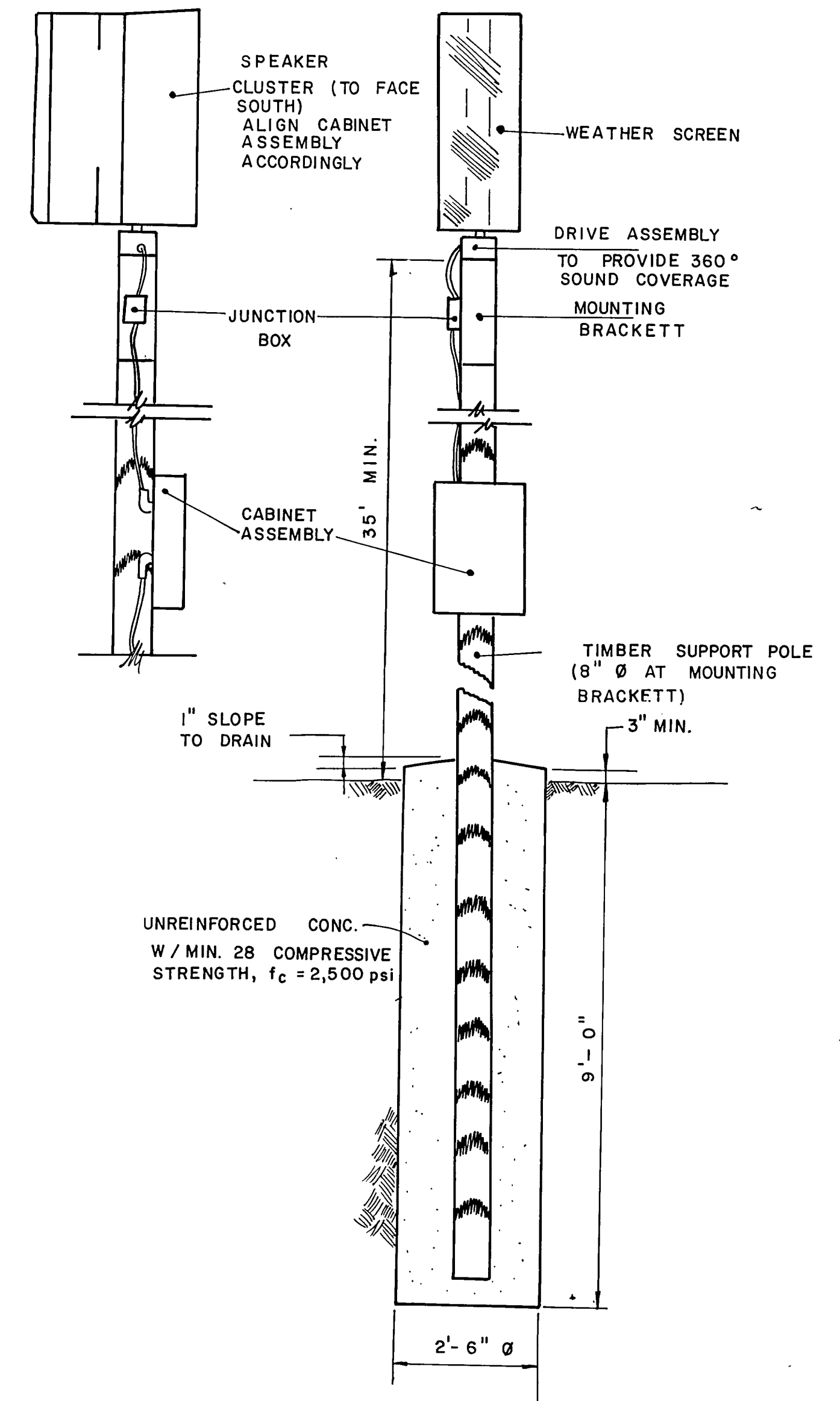


**DETAIL - PORE PRESSURE
TERMINAL PIPES**
NOT TO SCALE

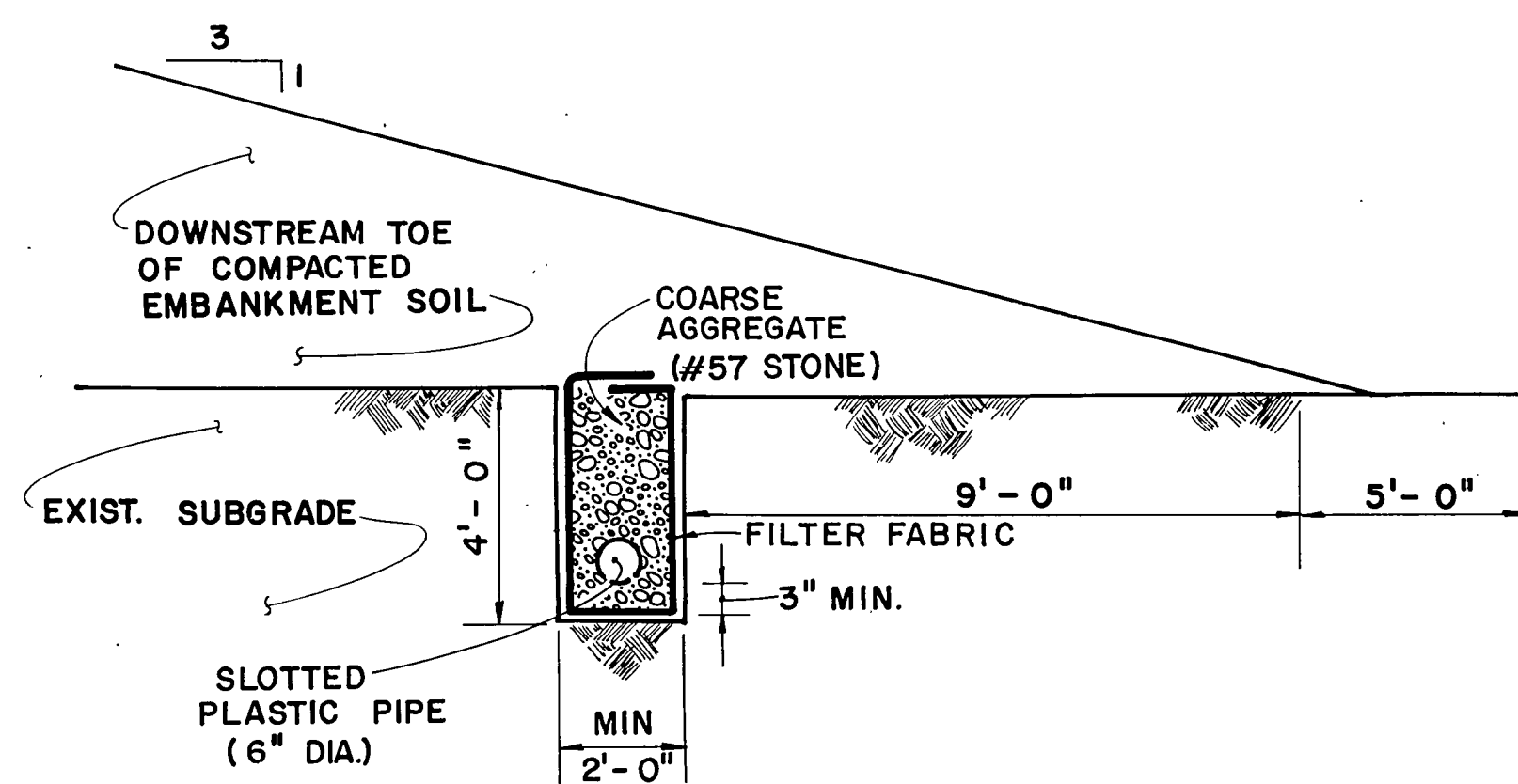


DETAIL - TYP. ROCK ANCHOR
SCALE: 1/2" = 1'-0"

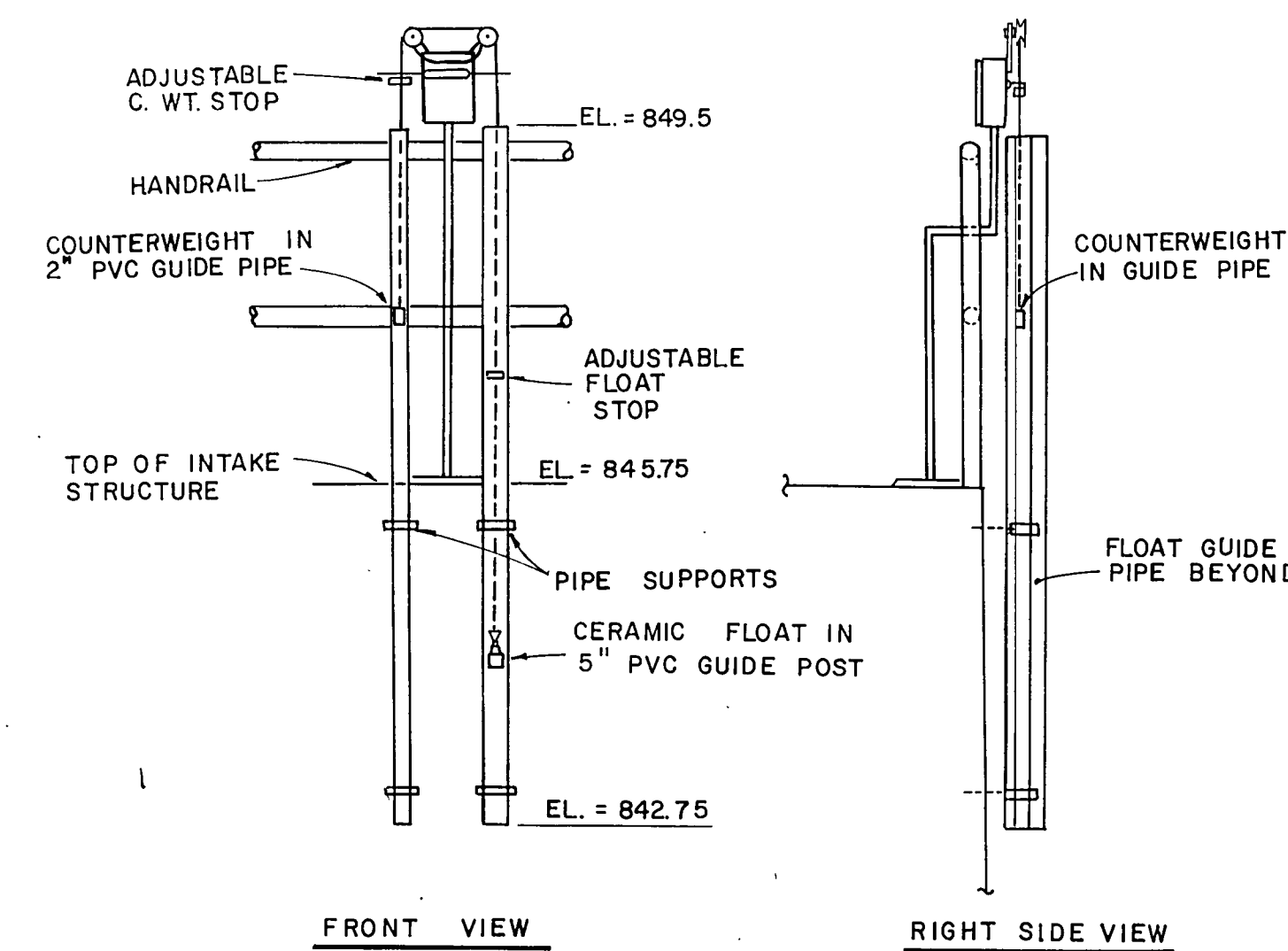
WHELEN WS-3000 (OR EQUAL)



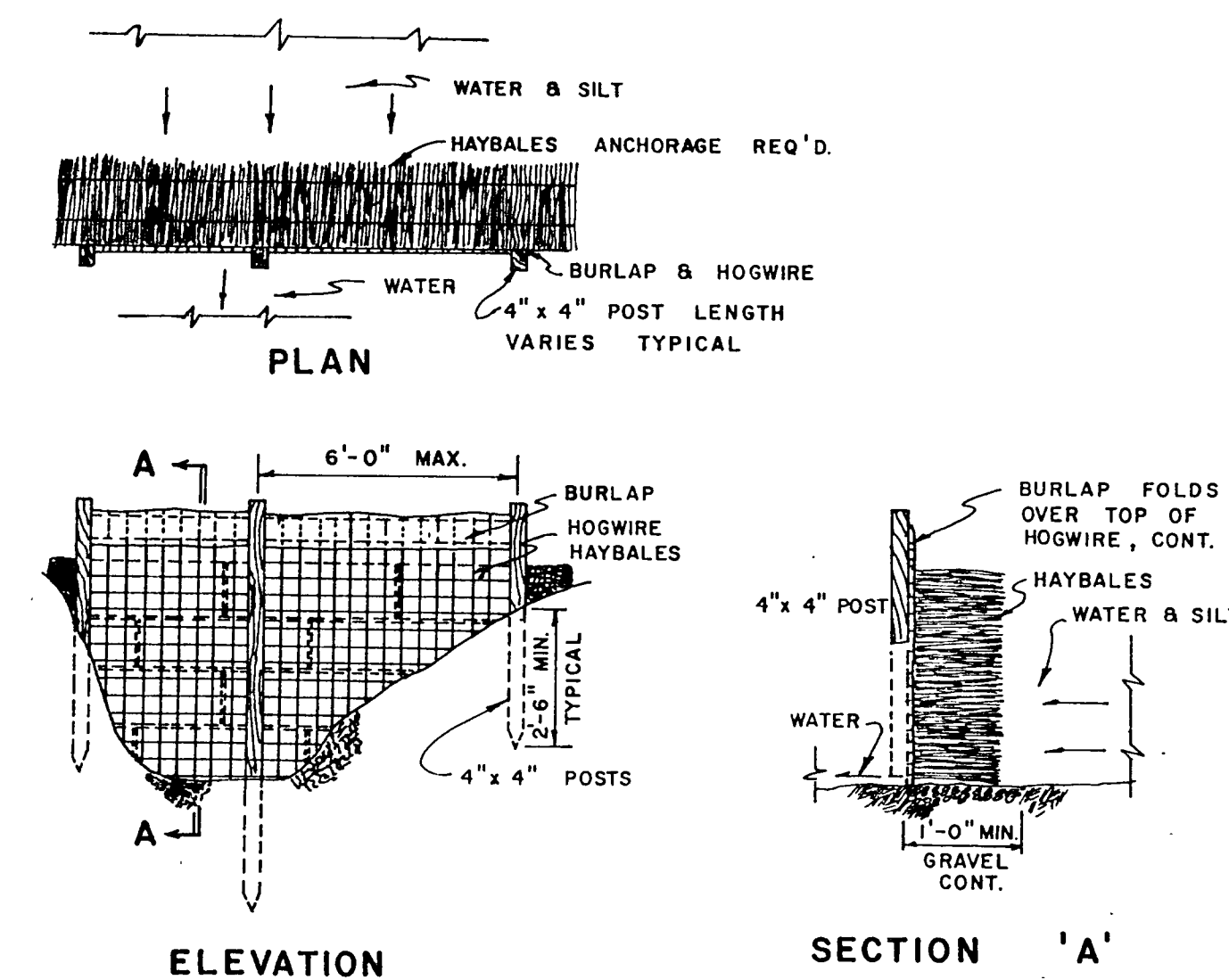
**DETAIL - HIGH LEVEL ALARM SIREN &
SUPPORT FOUNDATION**
N.T.S.



ROCK FILL TOE DRAIN
N.T.S.



**HIGH LEVEL SIREN
ACTIVATION FLOAT**
N.T.S.

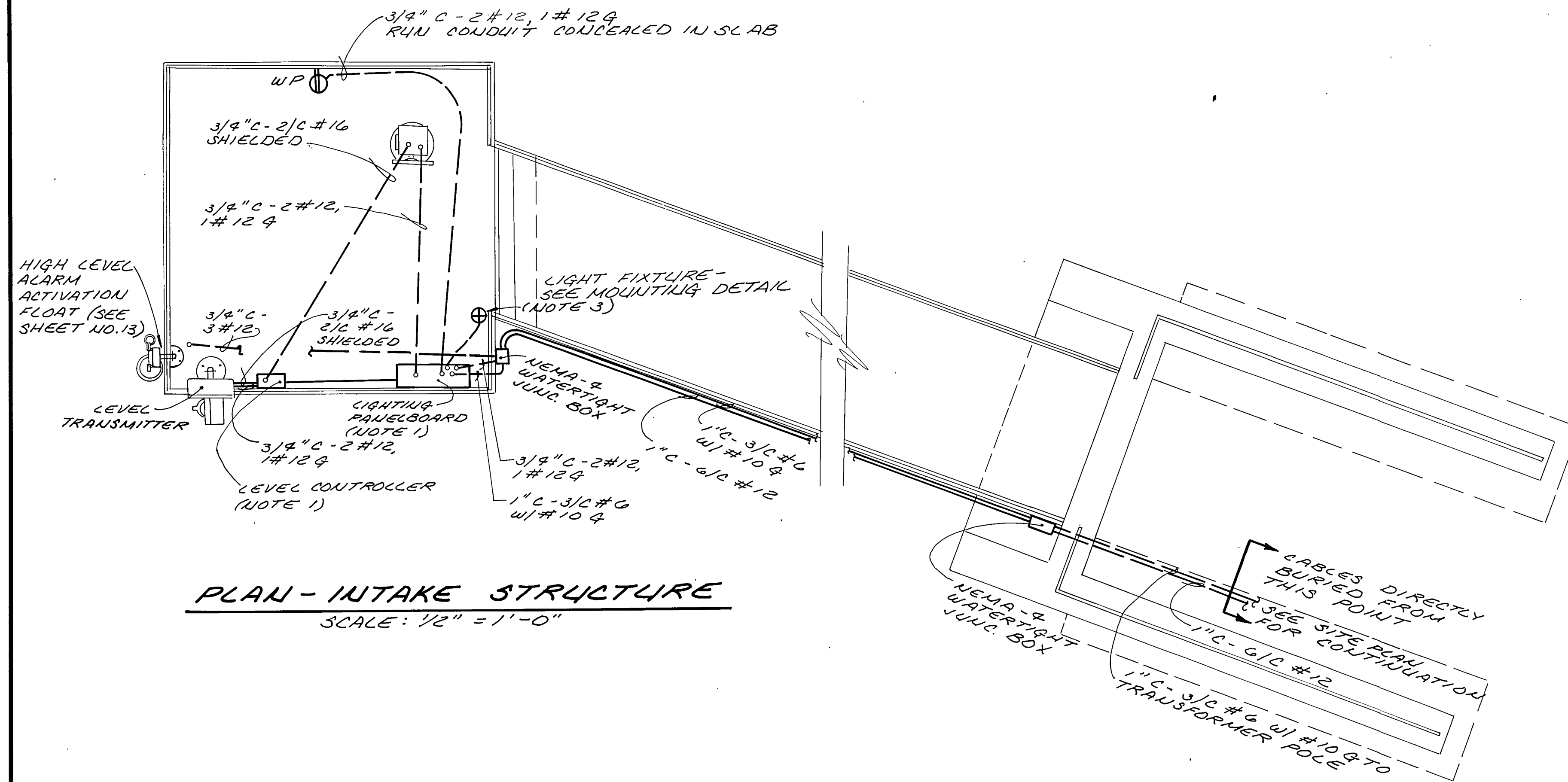


EROSION CONTROL DETAILS
N.T.S.

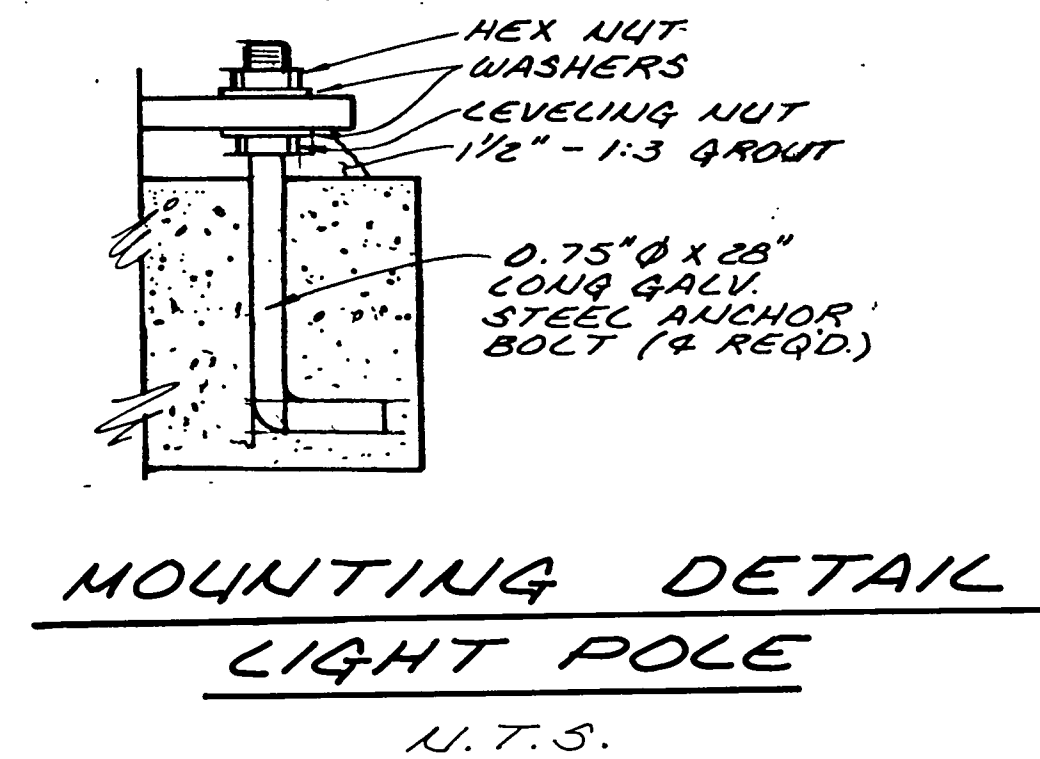


**WATER SYSTEM IMPROVEMENTS
FAYETTE COUNTY, GEORGIA
DAM, SPILLWAY, & RESERVOIR**

REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE	DESIGN	SCALE
						MAI	AS NOTED
						DRAWN	LED
						CHECK	MFL
						APPROVED	JEM
						LAND LOT-	DATE
						DISTRICT-	FILE NO.
						COUNTY-	83175-2
						SHEET NO.	13 OF 22

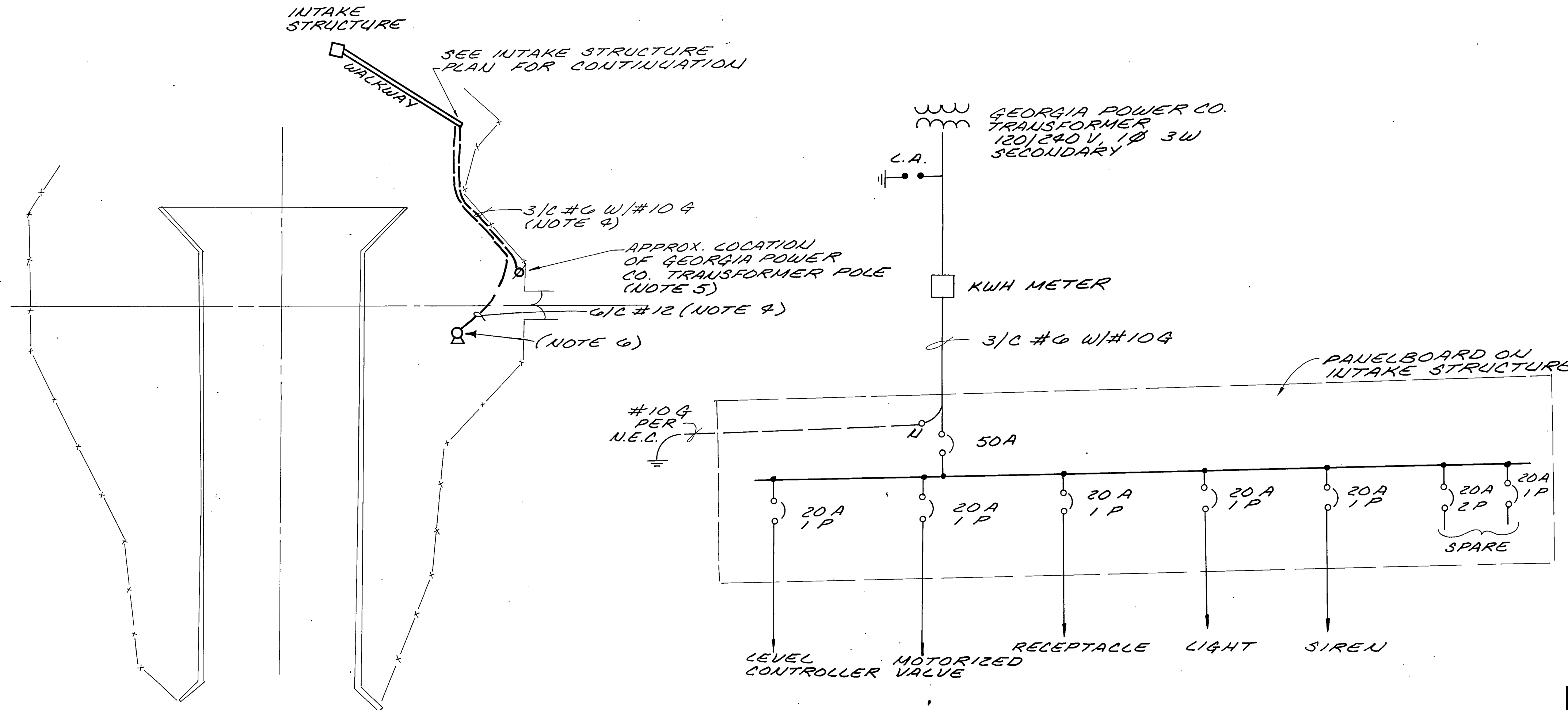


PLAN - INTAKE STRUCTURE
SCALE: 1/2" = 1'-0"

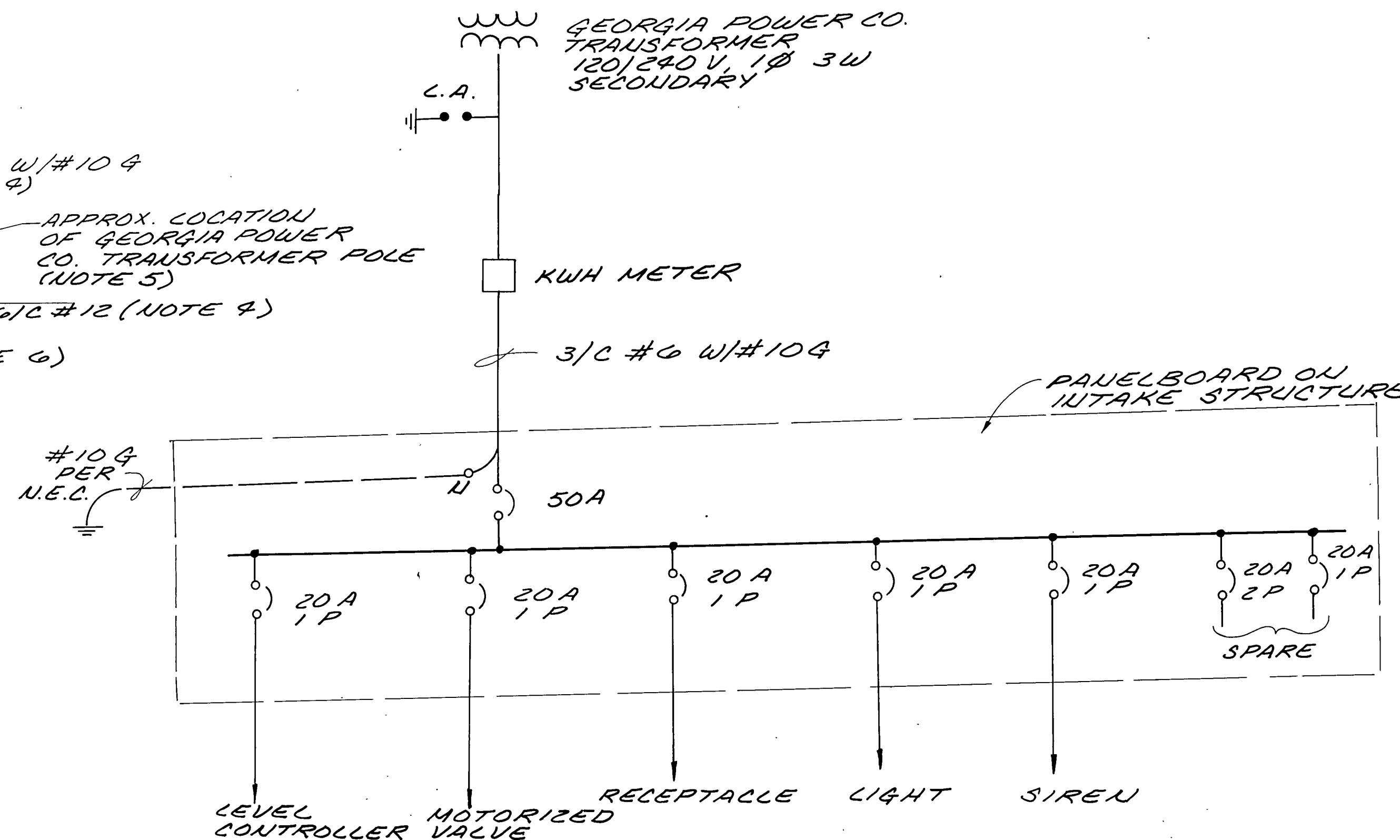


**MOUNTING DETAIL
LIGHT POLE**
U.T.S.

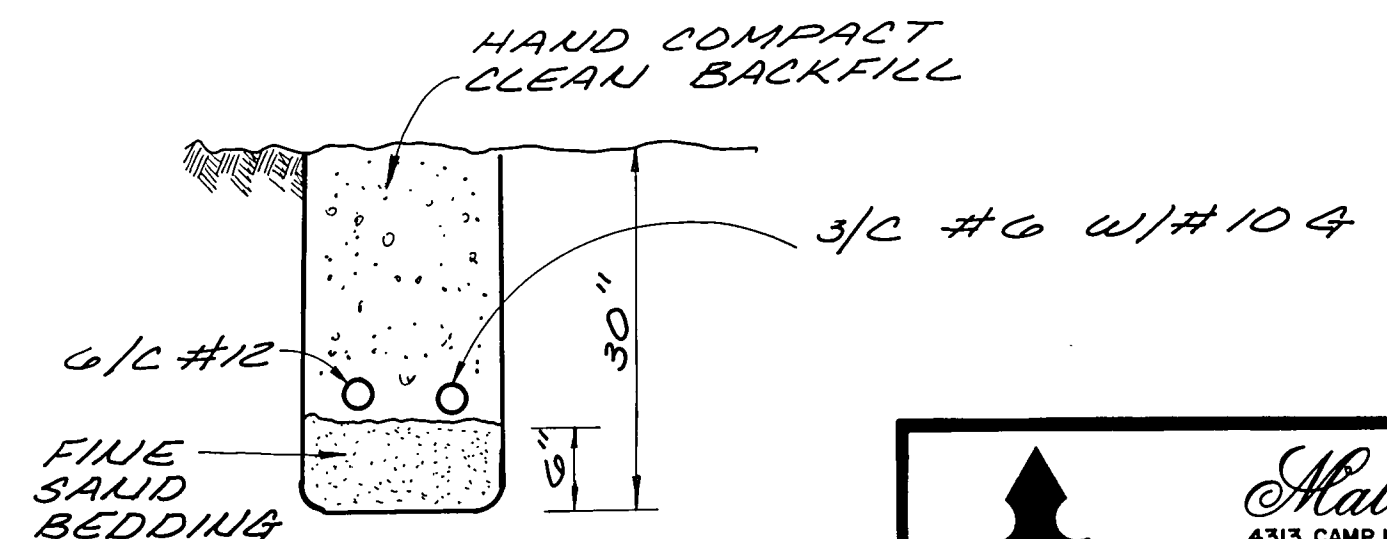
- NOTES:**
1. Lighting Panelboard Shall Be In NEMA-3R Weatherproof Enclosure For Outdoor Use And Shall Be U.L. Listed For Service Entrance. Mount Level Controller And Lighting Panelboard On Handrail Using Unistruts. Refer To This Sheet For Single Line Diagram.
 2. Splice Level Switch Wires (3 # 12) And 120 Volt Circuit Wires (2 # 12, 1 # 12G) Into The Direct Burial 6/C #12 Cable.
 3. Contractor To Furnish And Install Pole Mounted Light Fixture, 150 Watt High Pressure Sodium, 10' Round Steel Pole, 120 V Ballast, & Photocontrol.
Luminaire: McGraw Edison Cat. #TS-4283-9R
Pole: SPI Cat. #RSM-10-3 With 3" O.D. Tenon
 4. Direct Burial Cables Shall Be U.L. Listed For Direct Burial.
 5. Provide A Conduit Riser Up The Pole And Provide A 3-Hole Weatherhead. Install & Connect A 600 Volt 2-Pole Lightning Arrester On The Pole.
 6. Provide A Conduit Riser To The Siren Control Cabinet. Route The Direct Burial Cable In The Conduit And Connect Per Siren Manufacturer's Drawings.



ELECTRICAL SITE PLAN
SCALE: 1" = 50'



SINGLE LINE DIAGRAM
U.T.S.



**DETAIL -
DIRECT BURIAL
CABLE**
U.T.S.

 Kallett & Associates 4313 CAMP HIGHLAND RD. SMYRNA, GEORGIA 30080 404 / 432-5634		WATER SYSTEM IMPROVEMENTS for FAYETTE COUNTY GEORGIA	
		ELECTRICAL DIAGRAM	
DESIGN	BK	SCALE	AS NOTED
DRAWN	LED	DATE	6/18/84
CHECK	MFL	FILE NO.	83175-1
APPROVED	JEM	SHEET NO.	14 OF 22

REV. NO.	DATE	DESCRIPTION	BY	APP'D BY	STATE
1	12/6/85	UPDATED	SDB	JEM	COUNTY-
					LAND LOT-
					DISTRICT-
					COUNTY-









PRODUCT DATA SHEET

Sikaflex®-1A

Elastomeric joint sealant / adhesive

PRODUCT DESCRIPTION

Sikaflex®-1A is a premium-grade, high-performance, moisture-cured, 1-component, polyurethane-based, non-sag elastomeric sealant. Sikaflex-1a can be used in green and damp concrete applications. Meets Federal Specification TT-S-00230C, Type II, Class A. Meets ASTM C-920, Type S, Grade NS, Class 35, use T, NT, O, M, G, I, A. Canadian standard CAN/CGSB 19.13-M87.

USES

- Designed for all types of joints where maximum depth of sealant will not exceed 1/2 in.
- Excellent for small joints and fillets, windows, door frames, reglets, flashing, common roofing detail applications, and many construction adhesive applications.
- Suitable for vertical and horizontal joints; readily placeable at 40°F
- Has many applications as an elastic adhesive between materials with dissimilar coefficients of expansion.
- Submerged conditions, such as canal and reservoir joints.

CHARACTERISTICS / ADVANTAGES

- Eliminates time, effort, and equipment for mixing, filling cartridges, pre-heating or thawing, and cleaning of equipment.
- Fast tack-free and final cure times.
- High elasticity - cures to a tough, durable, flexible consistency with exceptional cut and tear -resistance.
- Stress relaxation.
- Excellent adhesion - bonds to most construction materials without a primer.
- Excellent resistance to aging, weathering.

- Proven in tough climates around the world.
- Can be applied to green concrete 24 hours after pour
- Can be applied to damp concrete 1 hour after getting wet
- Odorless, non-staining.
- Jet fuel resistant.
- Certified to the NSF/ANSI Standard 61 for potable water.
- Urethane-based; suggested by EPA for radon reduction.
- Paintable with water-, oil- and rubber-based paints.
- Capable of ±35% joint movement.

APPROVALS / STANDARDS

- ASTM C 920, Type S, Grade NS, Class 35, use NT, A, M
- Federal specification TT-S-00230 C Type II, Class A
- Canadian Standard CAN/CGSB 19.13-M87
- Certified to NSF/ANSI standard 61 for portable water

PRODUCT INFORMATION

Packaging	10.1 fl. oz. (300 mL) Cartridge, 20 fl. oz. uni-pac Sausages, 4.5 gal (17 L) in a 5 gal pail, 52 gal (197 L) in a 55 gal drum
Color	White, colonial white, aluminum gray, limestone, black, dark bronze, capitol tan, stone and medium bronze. Special architectural colors on request.
Shelf Life	Cartridge and Sausage: 12 months in original, unopened packaging. Pail and Drum: 6 months in original, unopened packaging.
Storage Conditions	Store at 40°-95°F (4°-35°C).

TECHNICAL INFORMATION

Shore A Hardness	(21 day) 45±5			(ASTM C 661)
Tensile Stress at Specified Elongation	21 day Tensile Stress	175 psi (1.21 MPa)		(ASTM D 412)
	Stress @ 100%	85 psi (0,59 N/mm²)		
Elongation at Break	550 %			(ASTM D-412)
Adhesion in Peel	Substrate	Peel Strength	Adhesion loss	(ASTM C-794) (TT-S-00230C)
	Concrete	20 lbs	0 %	
	Aluminium	20 lbs	0 %	
	Glass	20 lbs	0 %	
Tear Strength	55 lb./in.			(ASTM D-624)
Movement Capability	±35 %			(ASTM C-719)
Chemical Resistance	Good resistance to water, diluted acids, and diluted alkalines. Consult Technical Service for specific data.			
Resistance to Weathering	Excellent			
Service Temperature	-40 °F to +170 °F			

APPLICATION INFORMATION

Coverage	10.1 oz Cartridge: Yield in Linear Feet			
	Width/Depth	1/4"	3/8"	1/2"
	1/4"	24.3		
	3/8"	16.2	10.8	
	1/2"	12.1	8.1	6.1
	3/4"	8.1	5.4	4.0
	1"			3.0
	1.25"			2.4
	1.5"			2.0

20 oz Sausage: Yield in Linear Feet

Width/Depth	1/4"	3/8"	1/2"
1/4"	48.1		
3/8"	32.1	21.4	
1/2"	24.1	16.0	12.0
3/4"	16.0	10.7	8.0
1"			6.0
1.25"			4.8
1.5"			4.0

1 gallon: Yield in Linear Feet

Width/Depth	1/4"	3/8"	1/2"
1/4"	307.9		
3/8"	205.3	136.8	
1/2"	153.9	102.6	77.0
3/4"	102.6	68.4	51.3
1"			38.5
1.25"			30.8
1.5"			25.7

Cure Time Final cure: 4 to 7 days

Curing Rate Tack-free time 3 to 6 hours
Tack-free to touch 3 hours

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Product Conditioning: Condition material to 65°-75°F before using.

Clean all surfaces. Joint walls must be sound, clean, frost-free, and free of oil and grease. Curing compound residues and any other foreign matter must be thoroughly removed. A roughened surface will also enhance bond. Install bond breaker tape or backer rod to prevent bond at base of joint. Priming is not usually necessary. Most substrates only require priming if testing indicates a need or where sealant will be subjected to water immersion after cure.

For green concrete applications control joints must be cut 8 hours prior to sealant installation and in expansion joint forms must be removed 4 hours prior to sealant installation. For wet concrete applications all excess or standing water must be displaced and concrete must then dry for a minimum of 60 min prior to sealant installation. Consult Sikaflex Primer Technical Data Sheet or Technical Service for additional information on priming.

APPLICATION METHOD / TOOLS

Recommended application temperatures: 40°-100°F. For cold weather application, condition units at approximately 70°F; remove prior to using. For best performance, Sikaflex-1a should be gunned into joint when joint slot is at mid-point of its designed expansion

and contraction. Place nozzle of gun into bottom of the joint and fill entire joint. Keep the nozzle in the sealant, continue on with a steady flow of sealant preceding the nozzle to avoid air entrapment. Avoid overlapping of sealant to eliminate entrapment of air.

Sikaflex-1a can be applied on green concrete after the concrete has cured for a minimum of 24 hours at 75°F. Control joints must be cut and open for min of 8 hours prior to application. Expansion joints must have forms removed a minimum of 4 hours prior to application. For damp concrete applications Sikaflex-1a can be applied 60 minutes after any and all water has been displaced.

Tooling & Finishing

Tool sealant to ensure full contact with joint walls and remove air entrapment. Joint dimension should allow for 1/4 inch minimum and 1/2 inch maximum thickness for sealant. Proper design is 2:1 width to depth ratio. For use in horizontal joints in traffic areas, the absolute minimum depth of the sealant is 1/2 in. and closed cell backer rod is recommended.

Removal

Use personal protective equipment (chemical resistant gloves/goggles/clothing). Without direct contact, remove spilled or excess product and placed in suitable sealed container. Dispose of excess product and container in accordance with applicable environmental regulations.

Over Painting

Product Data Sheet

Sikaflex®-1A

August 2019, Version 01.01

020511010000000008

Allow 1-week cure at standard conditions when using Sikaflex-1a in total water immersion situations and prior to painting.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika® Remover-208 immediately after use. Hardened material can only be removed mechanically.
For cleaning skin use Sika® Cleaning Wipes-100.

AVAILABILITY/WARRANTY

- Pre-treatment Sealing and Bonding Chart
- Method Statement: Joint Sealing
- Method Statement: Joint Maintenance, Cleaning and Renovation
- Technical Manual: Facade Sealing

LIMITATIONS

- Allow 1 week cure at standard conditions when using Sikaflex-1a in total water immersion situations.
- When overcoating with water, oil and rubber based paints, compatibility and adhesion testing is essential.
- Sealant should be allowed to cure for 7 days prior to overcoating
- Avoid exposure to high levels of chlorine. (Maximum continuous level is 5 ppm of chlorine.)
- Maximum depth of sealant must not exceed 1/2 in.; minimum depth is 1/4 in.
- Maximum expansion and contraction should not exceed 35% of average joint width.
- Do not cure in the presence of curing silicone sealants.
- Avoid contact with alcohol and other solvent cleaners during cure.
- Do not apply when moisture-vapor-transmission condition exists from the substrate as this can cause bubbling within the sealant.
- Use opened cartridges and uni-pac sausages the same day.
- When applying sealant, avoid air-entrapment.
- Since system is moisture-cured, permit sufficient exposure to air.
- White color tends to yellow slightly when exposed to ultraviolet rays.
- Light colors can yellow if exposed to direct gas fired heating element.
- The ultimate performance of Sikaflex-1a depends on good joint design and proper application with joint surfaces properly prepared.
- The depth of sealant in horizontal joints subject to

traffic is 1/2 in.

- Do not tool with detergent or soap solutions.
- Do not use in contact with bituminous/asphaltic materials.
- In green concrete applications sealing joints in poor or low strength concrete 24 hours after pour may impact ability of sealant to gain proper adhesion.
- In damp concrete applications all standing water and excess water must be eliminated prior to the 60 minute waiting time.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the

current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Sika Mexicana S.A. de C.V.

Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537



Product Data Sheet

Sikaflex®-1A

August 2019, Version 01.01
020511010000000008

Sikaflex-1A-en-US-(08-2019)-1-1.pdf



PRODUCT DATA SHEET

Sikaflex®-1A

Elastomeric joint sealant / adhesive

PRODUCT DESCRIPTION

Sikaflex®-1A is a premium-grade, high-performance, moisture-cured, 1-component, polyurethane-based, non-sag elastomeric sealant. Sikaflex-1a can be used in green and damp concrete applications. Meets Federal Specification TT-S-00230C, Type II, Class A. Meets ASTM C-920, Type S, Grade NS, Class 35, use T, NT, O, M, G, I, A. Canadian standard CAN/CGSB 19.13-M87.

USES

- Designed for all types of joints where maximum depth of sealant will not exceed 1/2 in.
- Excellent for small joints and fillets, windows, door frames, reglets, flashing, common roofing detail applications, and many construction adhesive applications.
- Suitable for vertical and horizontal joints; readily placeable at 40°F
- Has many applications as an elastic adhesive between materials with dissimilar coefficients of expansion.
- Submerged conditions, such as canal and reservoir joints.

CHARACTERISTICS / ADVANTAGES

- Eliminates time, effort, and equipment for mixing, filling cartridges, pre-heating or thawing, and cleaning of equipment.
- Fast tack-free and final cure times.
- High elasticity - cures to a tough, durable, flexible consistency with exceptional cut and tear -resistance.
- Stress relaxation.
- Excellent adhesion - bonds to most construction materials without a primer.
- Excellent resistance to aging, weathering.

- Proven in tough climates around the world.
- Can be applied to green concrete 24 hours after pour
- Can be applied to damp concrete 1 hour after getting wet
- Odorless, non-staining.
- Jet fuel resistant.
- Certified to the NSF/ANSI Standard 61 for potable water.
- Urethane-based; suggested by EPA for radon reduction.
- Paintable with water-, oil- and rubber-based paints.
- Capable of ±35% joint movement.

APPROVALS / STANDARDS

- ASTM C 920, Type S, Grade NS, Class 35, use NT, A, M
- Federal specification TT-S-00230 C Type II, Class A
- Canadian Standard CAN/CGSB 19.13-M87
- Certified to NSF/ANSI standard 61 for portable water

PRODUCT INFORMATION

Packaging	10.1 fl. oz. (300 mL) Cartridge, 20 fl. oz. uni-pac Sausages, 4.5 gal (17 L) in a 5 gal pail, 52 gal (197 L) in a 55 gal drum
Color	White, colonial white, aluminum gray, limestone, black, dark bronze, capitol tan, stone and medium bronze. Special architectural colors on request.
Shelf Life	Cartridge and Sausage: 12 months in original, unopened packaging. Pail and Drum: 6 months in original, unopened packaging.
Storage Conditions	Store at 40°-95°F (4°-35°C).

TECHNICAL INFORMATION

Shore A Hardness	(21 day) 45±5			(ASTM C 661)
Tensile Stress at Specified Elongation	21 day Tensile Stress	175 psi (1.21 MPa)		(ASTM D 412)
	Stress @ 100%	85 psi (0,59 N/mm²)		
Elongation at Break	550 %			(ASTM D-412)
Adhesion in Peel	Substrate	Peel Strength	Adhesion loss	(ASTM C-794)
	Concrete	20 lbs	0 %	(TT-S-00230C)
	Aluminium	20 lbs	0 %	
	Glass	20 lbs	0 %	
Tear Strength	55 lb./in.			(ASTM D-624)
Movement Capability	±35 %			(ASTM C-719)
Chemical Resistance	Good resistance to water, diluted acids, and diluted alkalines. Consult Technical Service for specific data.			
Resistance to Weathering	Excellent			
Service Temperature	-40 °F to +170 °F			

APPLICATION INFORMATION

Coverage	10.1 oz Cartridge: Yield in Linear Feet			
	Width/Depth	1/4"	3/8"	1/2"
	1/4"	24.3		
	3/8"	16.2	10.8	
	1/2"	12.1	8.1	6.1
	3/4"	8.1	5.4	4.0
	1"			3.0
	1.25"			2.4
	1.5"			2.0

20 oz Sausage: Yield in Linear Feet

Width/Depth	1/4"	3/8"	1/2"
1/4"	48.1		
3/8"	32.1	21.4	
1/2"	24.1	16.0	12.0
3/4"	16.0	10.7	8.0
1"			6.0
1.25"			4.8
1.5"			4.0

1 gallon: Yield in Linear Feet

Width/Depth	1/4"	3/8"	1/2"
1/4"	307.9		
3/8"	205.3	136.8	
1/2"	153.9	102.6	77.0
3/4"	102.6	68.4	51.3
1"			38.5
1.25"			30.8
1.5"			25.7

Cure Time Final cure: 4 to 7 days

Curing Rate Tack-free time 3 to 6 hours
Tack-free to touch 3 hours

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Product Conditioning: Condition material to 65°-75°F before using.

Clean all surfaces. Joint walls must be sound, clean, frost-free, and free of oil and grease. Curing compound residues and any other foreign matter must be thoroughly removed. A roughened surface will also enhance bond. Install bond breaker tape or backer rod to prevent bond at base of joint. Priming is not usually necessary. Most substrates only require priming if testing indicates a need or where sealant will be subjected to water immersion after cure.

For green concrete applications control joints must be cut 8 hours prior to sealant installation and in expansion joint forms must be removed 4 hours prior to sealant installation. For wet concrete applications all excess or standing water must be displaced and concrete must then dry for a minimum of 60 min prior to sealant installation. Consult Sikaflex Primer Technical Data Sheet or Technical Service for additional information on priming.

APPLICATION METHOD / TOOLS

Recommended application temperatures: 40°-100°F. For cold weather application, condition units at approximately 70°F; remove prior to using. For best performance, Sikaflex-1a should be gunned into joint when joint slot is at mid-point of its designed expansion

and contraction. Place nozzle of gun into bottom of the joint and fill entire joint. Keep the nozzle in the sealant, continue on with a steady flow of sealant preceding the nozzle to avoid air entrapment. Avoid overlapping of sealant to eliminate entrapment of air.

Sikaflex-1a can be applied on green concrete after the concrete has cured for a minimum of 24 hours at 75°F. Control joints must be cut and open for min of 8 hours prior to application. Expansion joints must have forms removed a minimum of 4 hours prior to application. For damp concrete applications Sikaflex-1a can be applied 60 minutes after any and all water has been displaced.

Tooling & Finishing

Tool sealant to ensure full contact with joint walls and remove air entrapment. Joint dimension should allow for 1/4 inch minimum and 1/2 inch maximum thickness for sealant. Proper design is 2:1 width to depth ratio. For use in horizontal joints in traffic areas, the absolute minimum depth of the sealant is 1/2 in. and closed cell backer rod is recommended.

Removal

Use personal protective equipment (chemical resistant gloves/goggles/clothing). Without direct contact, remove spilled or excess product and placed in suitable sealed container. Dispose of excess product and container in accordance with applicable environmental regulations.

Over Painting

Product Data Sheet

Sikaflex®-1A

August 2019, Version 01.01

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Allow 1-week cure at standard conditions when using Sikaflex-1a in total water immersion situations and prior to painting.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika® Remover-208 immediately after use. Hardened material can only be removed mechanically.
For cleaning skin use Sika® Cleaning Wipes-100.

AVAILABILITY/WARRANTY

- Pre-treatment Sealing and Bonding Chart
- Method Statement: Joint Sealing
- Method Statement: Joint Maintenance, Cleaning and Renovation
- Technical Manual: Facade Sealing

LIMITATIONS

- Allow 1 week cure at standard conditions when using Sikaflex-1a in total water immersion situations.
- When overcoating with water, oil and rubber based paints, compatibility and adhesion testing is essential.
- Sealant should be allowed to cure for 7 days prior to overcoating
- Avoid exposure to high levels of chlorine. (Maximum continuous level is 5 ppm of chlorine.)
- Maximum depth of sealant must not exceed 1/2 in.; minimum depth is 1/4 in.
- Maximum expansion and contraction should not exceed 35% of average joint width.
- Do not cure in the presence of curing silicone sealants.
- Avoid contact with alcohol and other solvent cleaners during cure.
- Do not apply when moisture-vapor-transmission condition exists from the substrate as this can cause bubbling within the sealant.
- Use opened cartridges and uni-pac sausages the same day.
- When applying sealant, avoid air-entrapment.
- Since system is moisture-cured, permit sufficient exposure to air.
- White color tends to yellow slightly when exposed to ultraviolet rays.
- Light colors can yellow if exposed to direct gas fired heating element.
- The ultimate performance of Sikaflex-1a depends on good joint design and proper application with joint surfaces properly prepared.
- The depth of sealant in horizontal joints subject to

traffic is 1/2 in.

- Do not tool with detergent or soap solutions.
- Do not use in contact with bituminous/asphaltic materials.
- In green concrete applications sealing joints in poor or low strength concrete 24 hours after pour may impact ability of sealant to gain proper adhesion.
- In damp concrete applications all standing water and excess water must be eliminated prior to the 60 minute waiting time.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the

current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Product Data Sheet

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